

Heusler-alloy-based CPP-GMR devices with high MR outputs

K. Hono

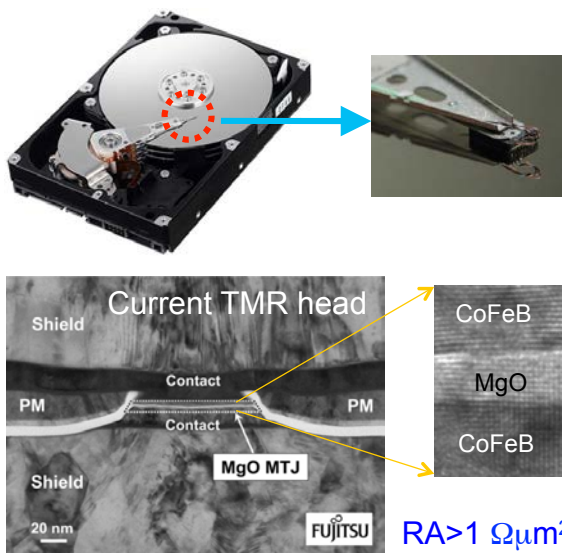
*Magnetic Materials Unit
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 Tsukuba 305-0047, Japan*

Collaborators

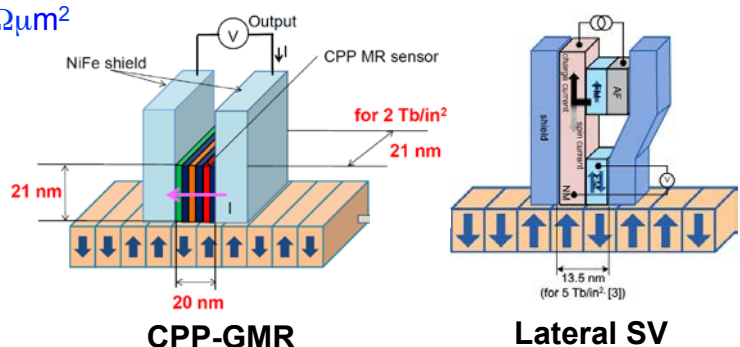
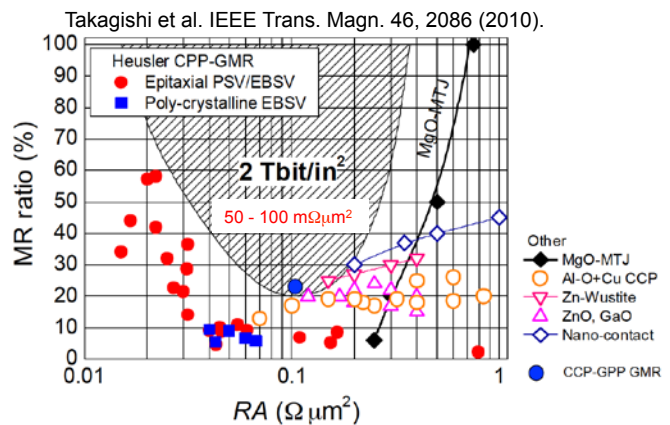
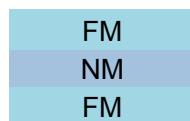
T. Furubayashi, Y. Sakuraba, Y. K. Takahashi
 S. T. Li, J. Chen, Du Ye, T. T. Sasaki

<http://www.nims.go.jp/mmu/>

Read head for >2 Tbit/in²



CPP-GMR



CPP-GMR and FM Heusler alloys

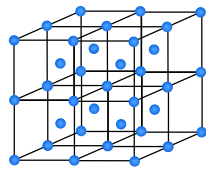


$$\Delta RA \approx 2\rho_F \frac{\beta^2}{1-\beta^2} t_F + 4AR_{F/N} \frac{\gamma^2}{1-\gamma^2}$$

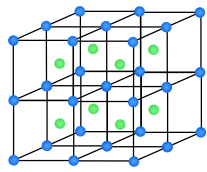
For 1 Tb/in²
 MR ~ 10-20%
 $\Delta V = \Delta RA \times J = \text{MR}\% \times V_{\text{BIAS}} > 12 \text{ mV}$
 12% MR & J ~ 2x10⁸ A/cm²
 High damping against J
 after Jeff Childress, HGST

Co₂FeZ or Co₂MnZ Heusler alloys

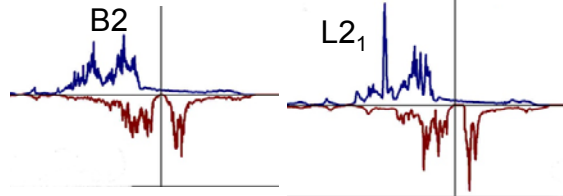
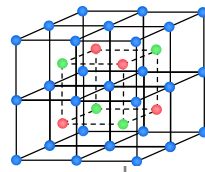
A2 X or Y or Z



B2 X(Y or Z)



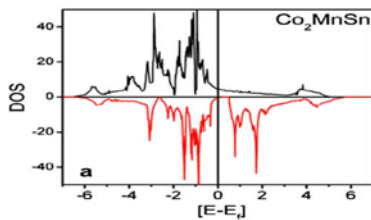
L2₁ X₂YZ



Search for highly spinpolarized FM alloys

DOS calculation

DOS calculations: VASP



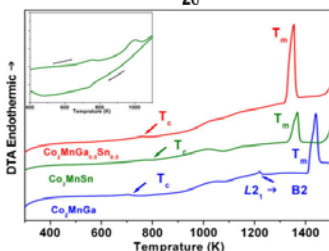
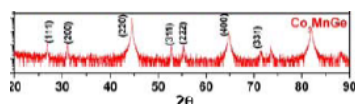
Alloy preparation

arc melting or induction melting



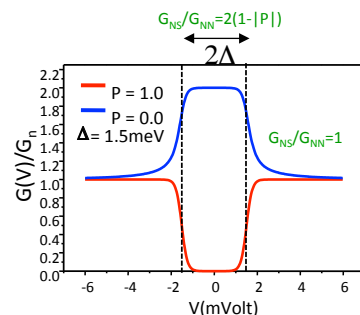
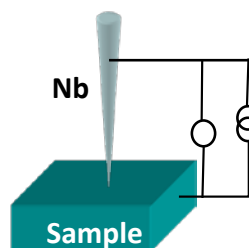
+ annealing

XRD & Thermal analysis



Spin polarization

Point Contact Andreev Reflection (PCAR)



T_c, order-disorder temperature, melting point

Conductance-bias

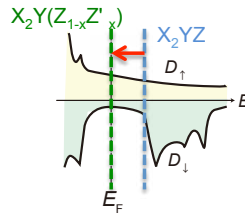
Spin polarization measured by PCAR

Quaternary alloys	P(%)	Ref.
Co ₂ Mn(Ge _{0.75} Ga _{0.25})	74	1
Co ₂ Mn(Ga _{0.5} Sn _{0.5})	72	2
Co ₂ Fe(Si _{0.75} Ge _{0.25})	70	3
Co ₂ Fe(Ga _{0.5} Ge _{0.5})	68	4
Co ₂ (Cr _{0.02} Fe _{0.98})Ga	67	5
Co ₂ Mn(GeSn)	67	6
Co ₂ (Mn _{0.95} Fe _{0.05})Sn	65	7
(Co, Fe) ₂ MnGe	65	8
Co ₂ (Mn _{0.5} Fe _{0.5})Ga	65	9
Co ₂ (Cr _{0.02} Fe _{0.98})Si	65	10
Co ₂ Mn(Ti,Sn)	64	11
Co ₂ Mn(Al _{0.5} Sn _{0.5})	63	12
Co ₂ Mn(Ga _x Si _{1-x})	63	13
Co ₂ Fe(Al,Ga)	63	14
Co ₂ Mn(SiGe)	63	15
Co ₂ (Mn _{0.5} Fe _{0.5})Si	61	16
Co ₂ (Cr,Fe)Al	60	17
Co ₂ Mn(Al _{0.5} Si _{0.5})	60	18
Co ₂ Fe(Ga _{0.5} Si _{0.5})	60	19
Co ₂ Fe(Al _{0.5} Si _{0.5})	60	20

Ternary alloys	P	Ref.
Co ₂ MnSi	56	21
Co ₂ MnGe	58	1
Co ₂ MnSn	60	12
Co ₂ MnAl	60	12
Co ₂ MnGa	60	1
Co ₂ CrAl	62	17
Co ₂ FeAl	59	17
Co ₂ FeSi	60	10
Co ₂ FeGa	58	22
Co ₂ CrGa	61	23
Co ₂ TiSn	57	24
Co ₂ VAI	48	25
Fe ₂ VAI	56	25

Metals and binary	P	Ref.
Fe	46	
Co	45	
FeCo	50	
Co ₇₅ Fe ₂₅	58	
B2-FeCo	60	
[Co/Pd] _n	60	
Fe ₄ N	59	26
Co/Pt	56	27

1. B. Varaprasad *et al.*, APEX3 023002 (2010).
 2. B. Varaprasad *et al.*, Acta Mater. **57** 2702 (2009).
 7. A. Rajanikanth *et al.*, JAP**103** 103904 (2008).
 10. S.V. Karthik *et al.*, JAP**102** 043903 (2007).
 12. A. Rajanikanth *et al.*, JAP**101** 09J508 (2007).
 17. S.V. Karthik *et al.*, APL**89** 052505 (2006).
 20. T.M. Nakatani *et al.*, JAP**102** 033916 (2007).
 21. A. Rajanikanth *et al.*, JAP**105** 063916 (2009).
 23. T.M. Nakatani *et al.*, JPD**41** 225002 (2008).
 25. S.V. Karthik *et al.*, Acta Mater. **55** 3867 (2007).
 26. A. Narahara *et al.*, APL**94** 202502 (2009).
 27. A. Rajanikanth *et al.*, APL**97** 022505 (2010).
- 3-6, 8,9,11,13-17,18-20,22,24. To be submitted

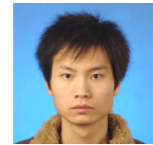
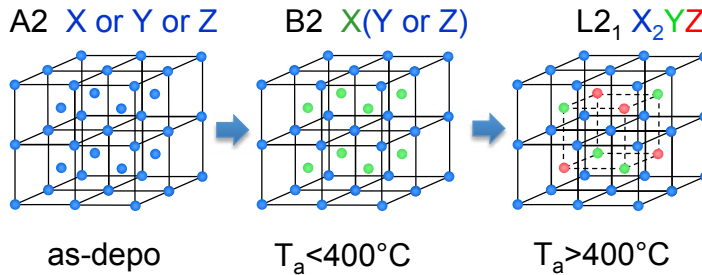


V. Varaprasad *et al.* Acta Mater (2012).

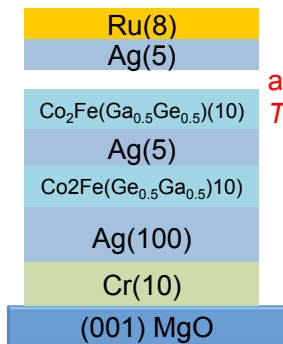
ΔRA increase by annealing

Co₂Fe(Ga_{0.5}Ge_{0.5})

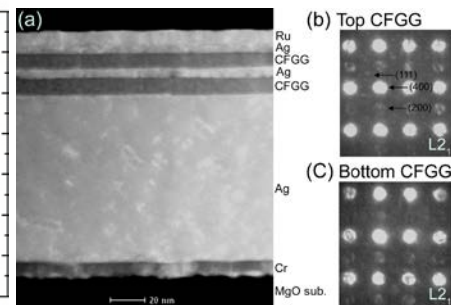
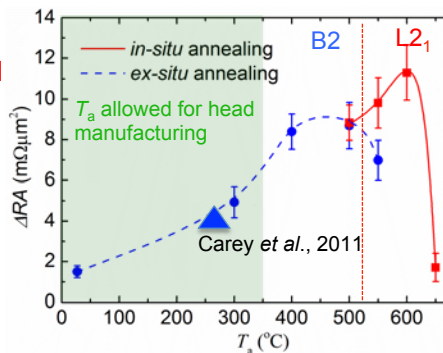
B.S.D.Ch.S. Varaprasad *et al.* Acta Mater. 60, 6257 (2012).



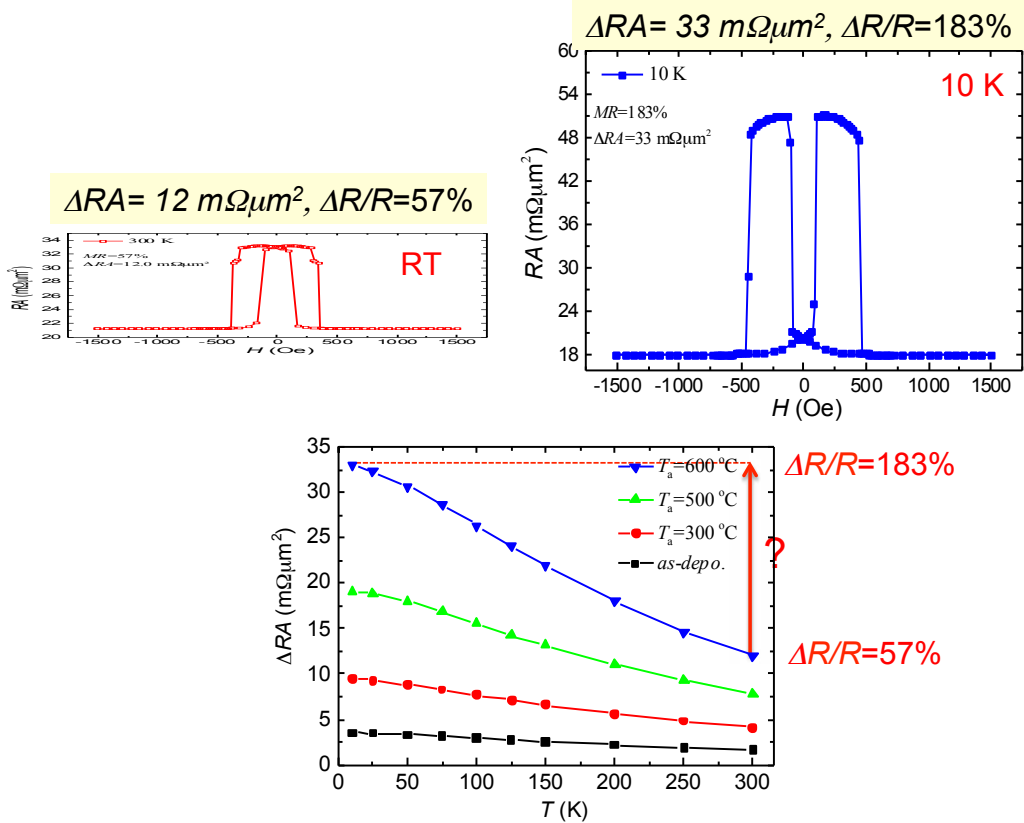
S. T. Li



anneal
 T_a

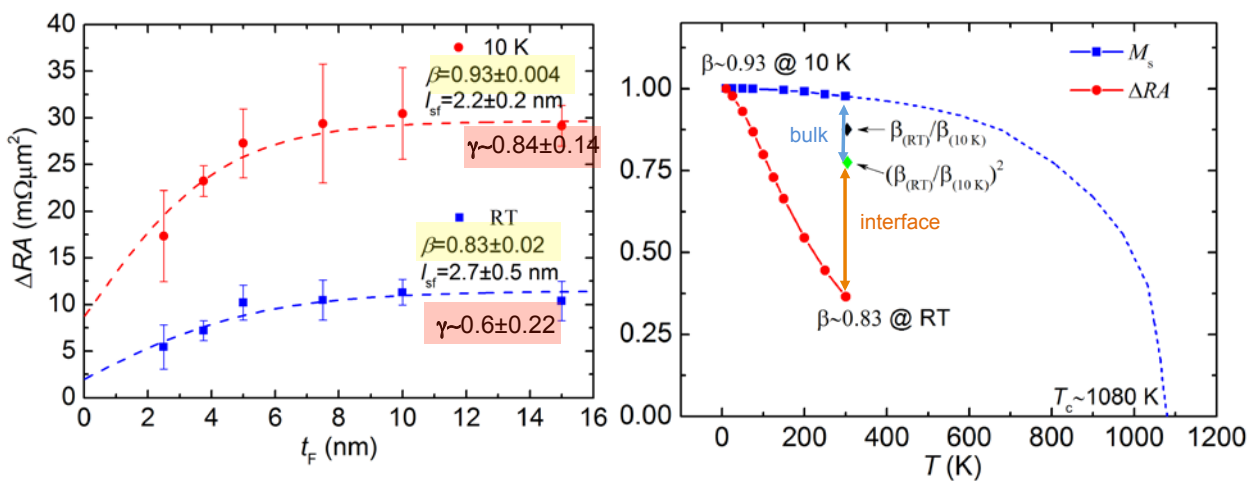


Large temperature dependence of MR



S. Li, Y.K. Takahashi, T. Furubayashi, and K. Hono, APL 103, 042405 (2013).

Origin of T dependence of ΔRA



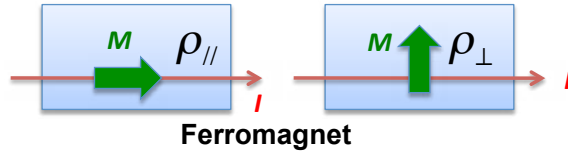
$$\Delta RA \approx 2\rho_F \frac{\beta^2}{1-\beta^2} t_F + 4AR_{FIN} \frac{\gamma^2}{1-\gamma^2}$$

Which contributes to T-dependence of ΔRA , β or γ ?

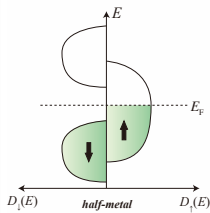
Evaluation of β using AMR measurements

Anisotropy magnetoresistance (AMR)

$$\frac{\Delta\rho}{\rho} = \frac{\rho_{\parallel} - \rho_{\perp}}{\rho_{\parallel}} \times 100(\%) \quad \begin{array}{l} \rho_{\parallel} > \rho_{\perp}: \text{Positive} \\ \rho_{\parallel} < \rho_{\perp}: \text{Negative} \end{array}$$



Theory of AMR and spin asymmetry by Kokado



$$\frac{\Delta\rho}{\rho} \propto \gamma \frac{D_{\uparrow}^{(d)} - D_{\downarrow}^{(d)}}{D_{\uparrow}^{(d)}} (\sigma_{\downarrow} - \sigma_{\uparrow})$$

Half-metal:

no $D_{\downarrow}(E_F)$	+	-	■ AMR is always negative in half-metal
no $D_{\uparrow}(E_F)$	-	+	

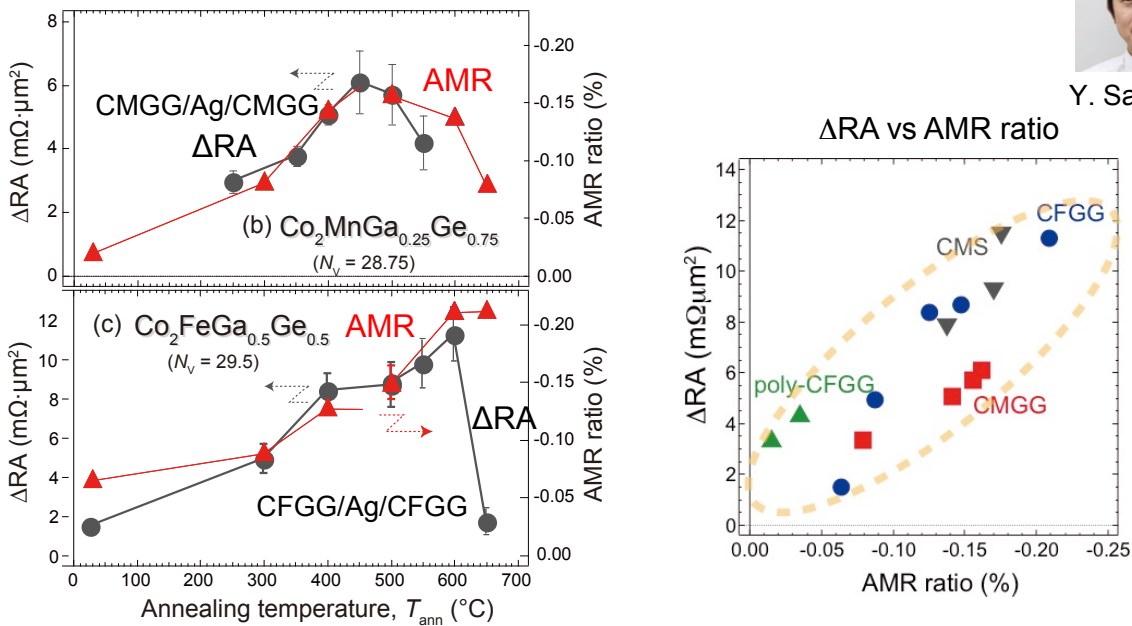
$$\frac{D_{\downarrow}}{D_{\uparrow}} \propto 1 + \frac{\Delta\rho/\rho}{c} \quad \begin{array}{l} \Delta\rho/\rho < 0, |\Delta\rho/\rho| \uparrow \Rightarrow D_{\downarrow}/D_{\uparrow} \downarrow \Rightarrow P \uparrow \end{array}$$

Kokado et al. (J. Phys. Soc. Jpn. 81, 024705 (2012))

Δ RA and AMR



Y. Sakuraba



Excellent correlation between AMR and Δ RA



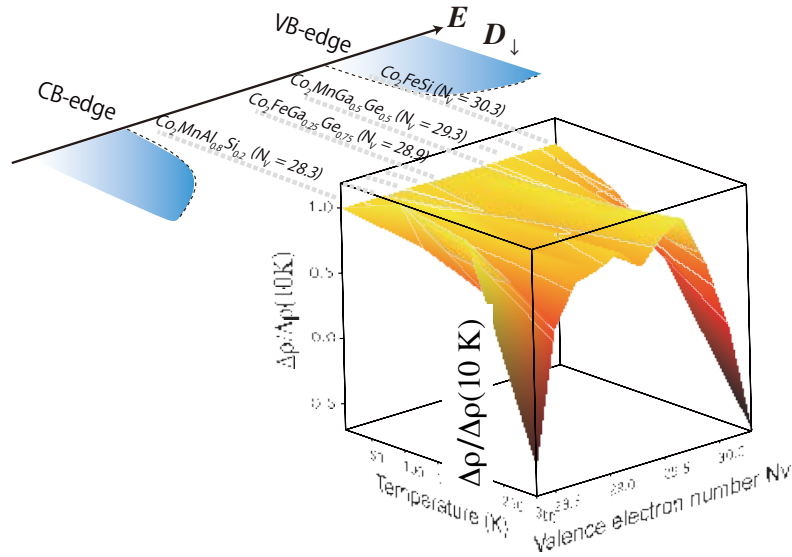
Facile way to estimate β

Temperature dependence of $\Delta\rho$



Y. Sakuraba

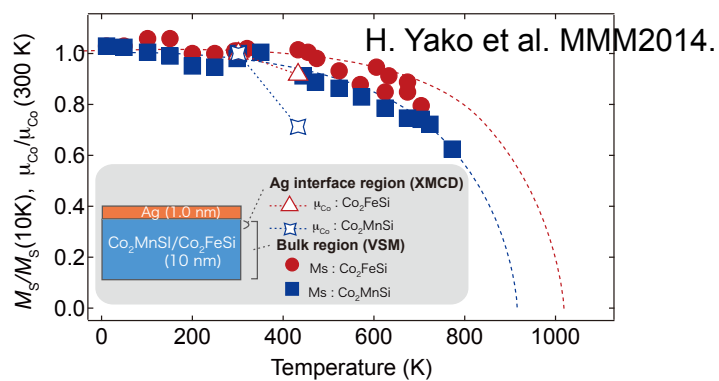
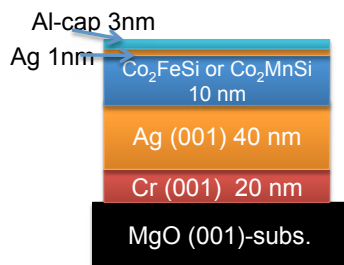
$$\Delta\rho(T) = \text{AMR}(T) \times \rho(T)$$



β of CFGG does not degrade at RT!

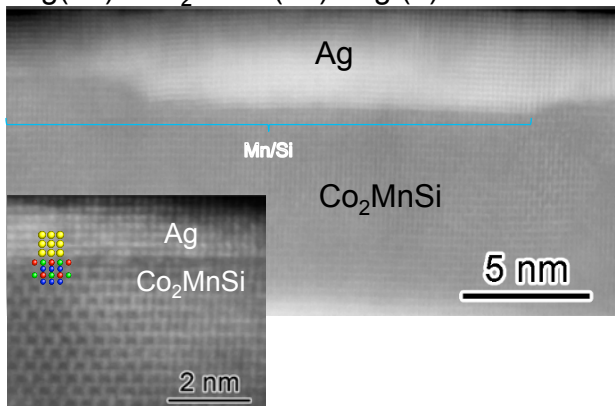
Y. Sakuraba et al. APL104, 172407 (2014).

T dependence of μ_{Co} at CMS & CFS/Ag interfaces

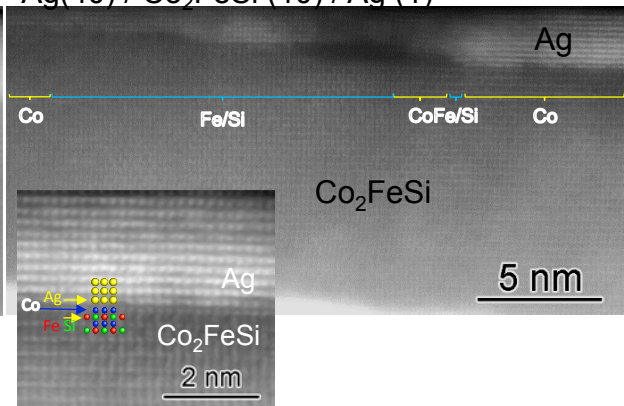


Y. Sakuraba

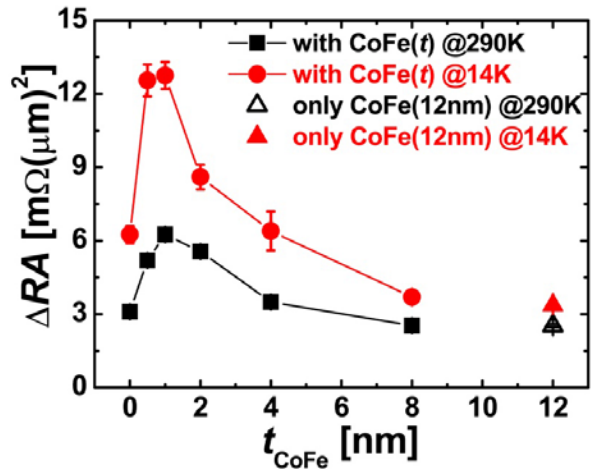
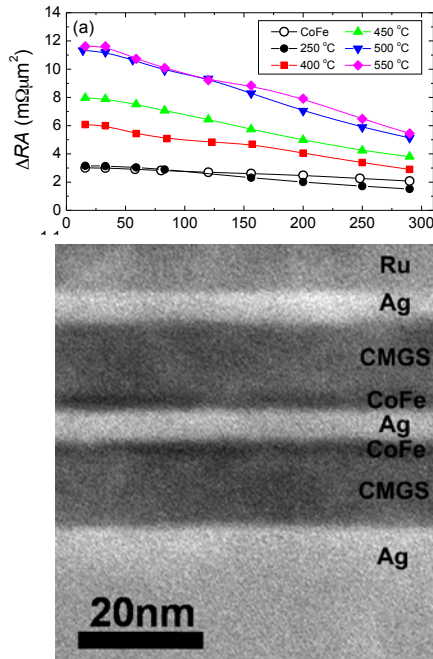
Ag(40) / Co₂MnSi (10) / Ag (1)



Ag(40) / Co₂FeSi (10) / Ag (1)



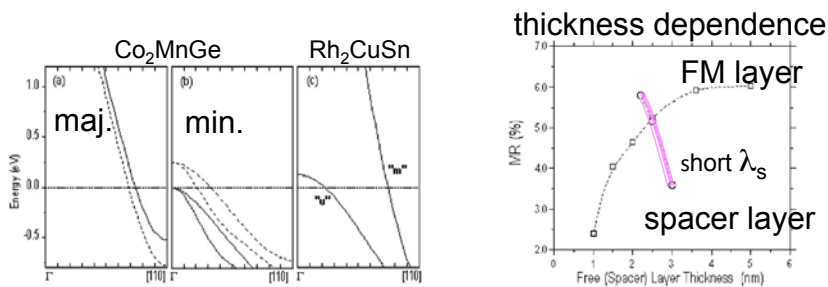
How to suppress the reduction of spin moment at Hsuer/Ag interface?



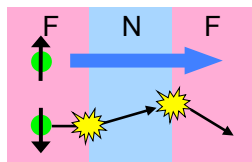
Insertion of thin FM layer for increasing exchange stiffness

N. Hase et al. JAP 109, 07E112 (2011).

Band matching at FM/NM interface



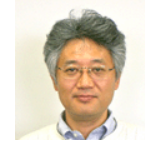
K. Nikolaev et al., Appl. Phys. Lett. 94, 222501(2009)



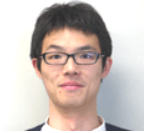
$$\Delta RA \propto AR_{F/N} \cdot \gamma^2 / (1 - \gamma^2)$$

small $R_{F/N}^{\downarrow}$ for up spin
 large $R_{F/N}^{\uparrow}$ for down spin \rightarrow large MR ratios

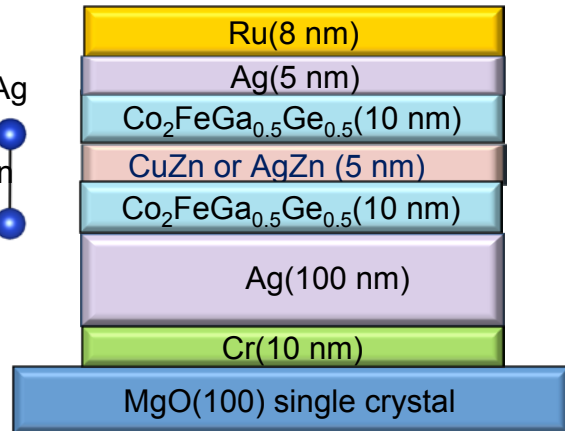
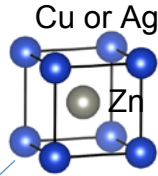
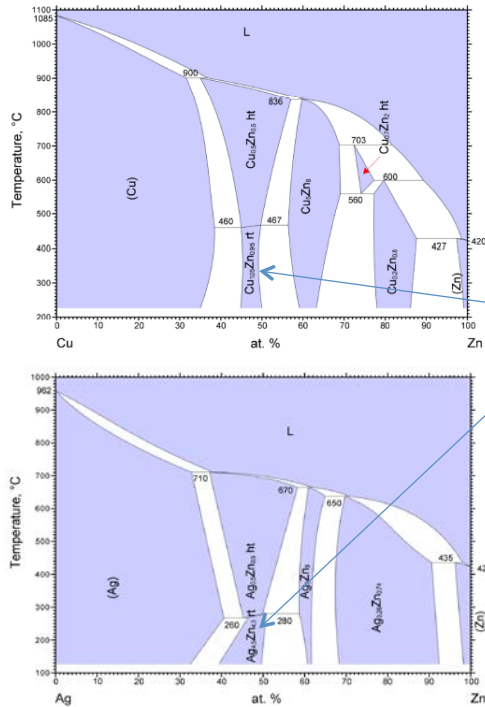
All B2 CPP-GMR



T. Furubayashi



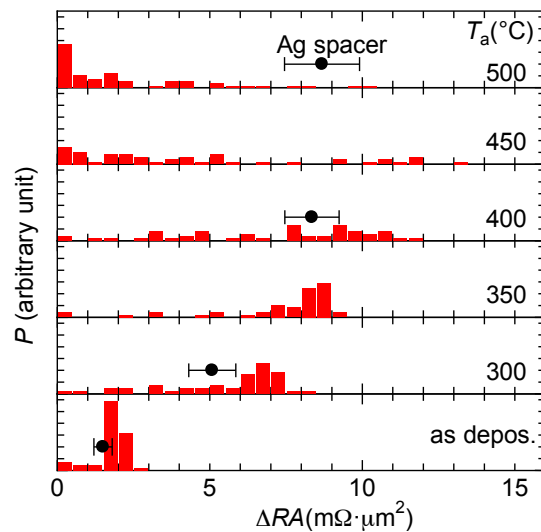
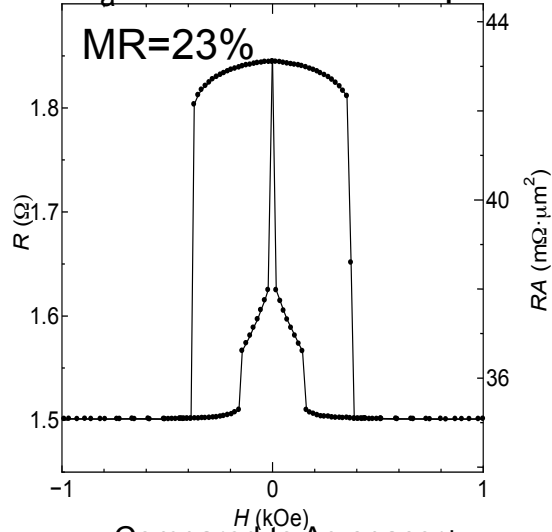
Ye Du



CFGG/CuZn/CFGG PSV

MgO/Cr(10)/Ag(100)/Co₂FeGa_{0.5}Ge_{0.5}(10)/CuZn(5)/Co₂FeGa_{0.5}Ge_{0.5}(10)/Ag(5)/Ru(8) (nm)

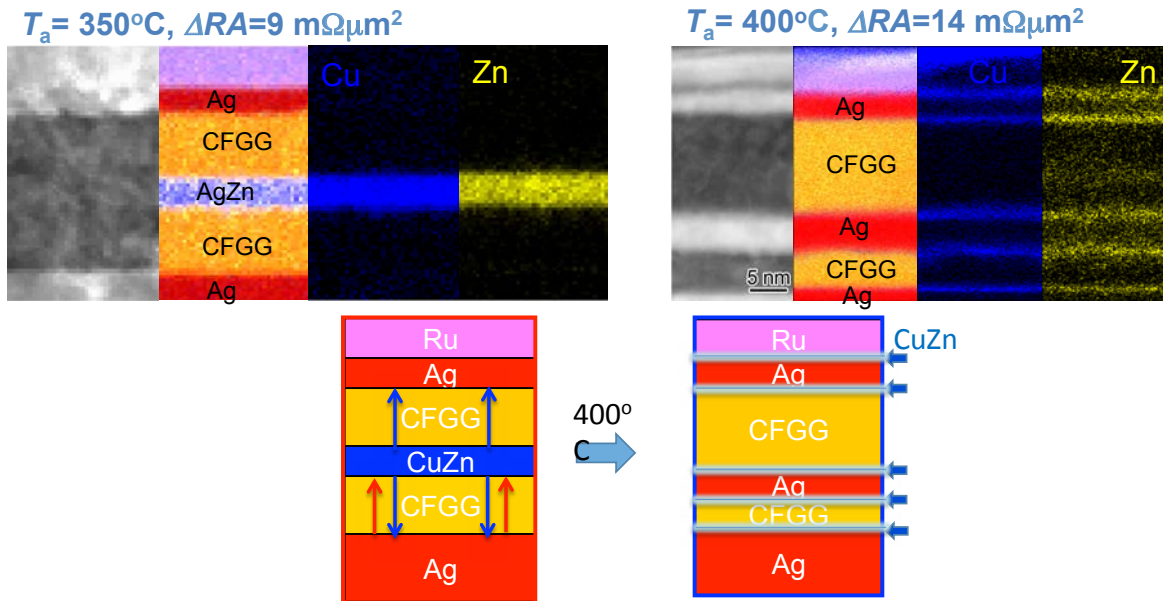
$T_a = 350^\circ\text{C}$ $0.2 \times 0.1 \mu\text{m}$



- Compared to Ag spacer*
 - larger $\Delta RA \sim 8 \text{ m}\Omega \cdot \mu\text{m}^2$ at low $T_a = 350^\circ\text{C}$
 - larger $R_p A \sim 35 \text{ m}\Omega \cdot \mu\text{m}^2 > \sim 20 \text{ m}\Omega \cdot \mu\text{m}^2$

*H.S. Goripati et al., J. Appl. Phys., 113. 043901 (2013).

Why CuZn spacer causes high ΔRA at low T_a ?

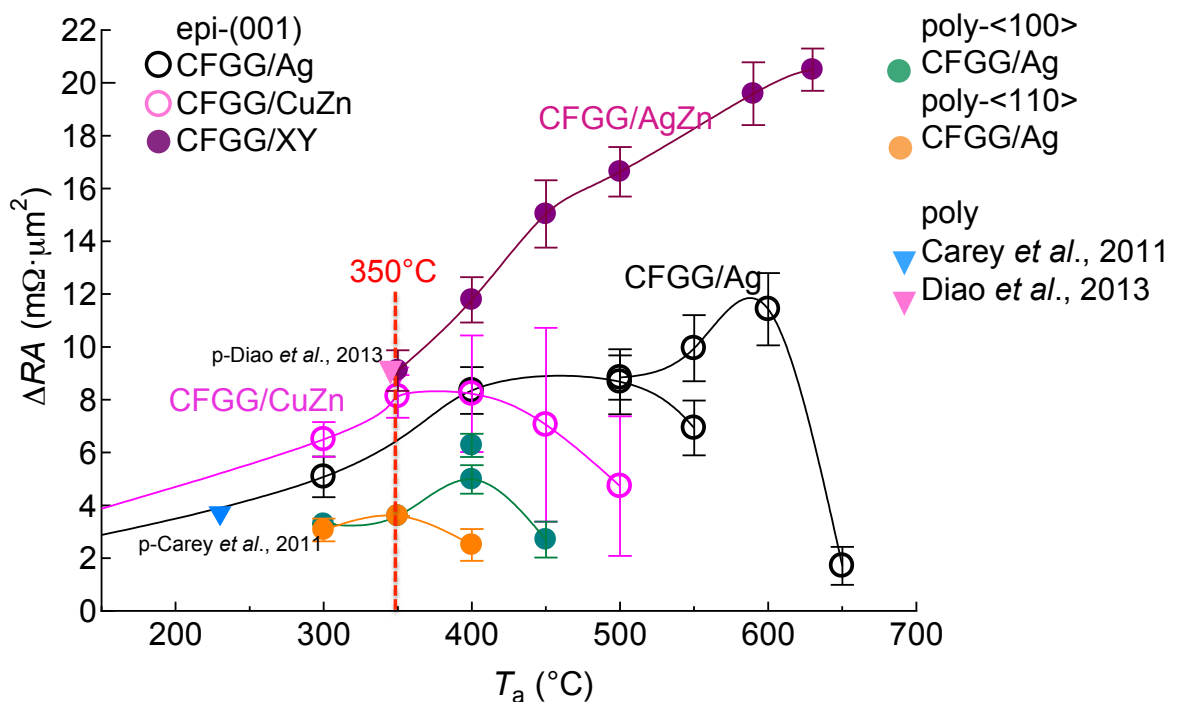


CuZn spacer is replaced with Ag spacer by interdiffusion!

$$\Delta RA \approx 2\rho_F \frac{\beta^2}{1-\beta^2} t_F + 4AR_{F/N} \frac{\gamma^2}{1-\gamma^2}$$

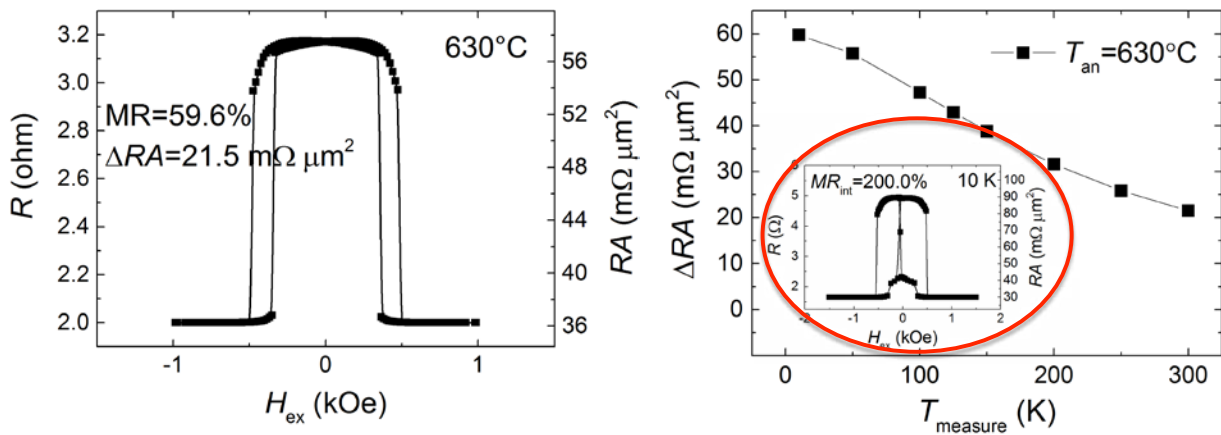
- larger $R_p A$ compared to Ag space $\rightarrow R_{F/N} \uparrow$
- fast Zn diffusion may be responsible for high ΔRA at low T_a , 350°C

ΔRA and T_a of Heusler/NM/Heusler PSV



Very large ΔRA of CFGG/AgZn/CFGG PSV

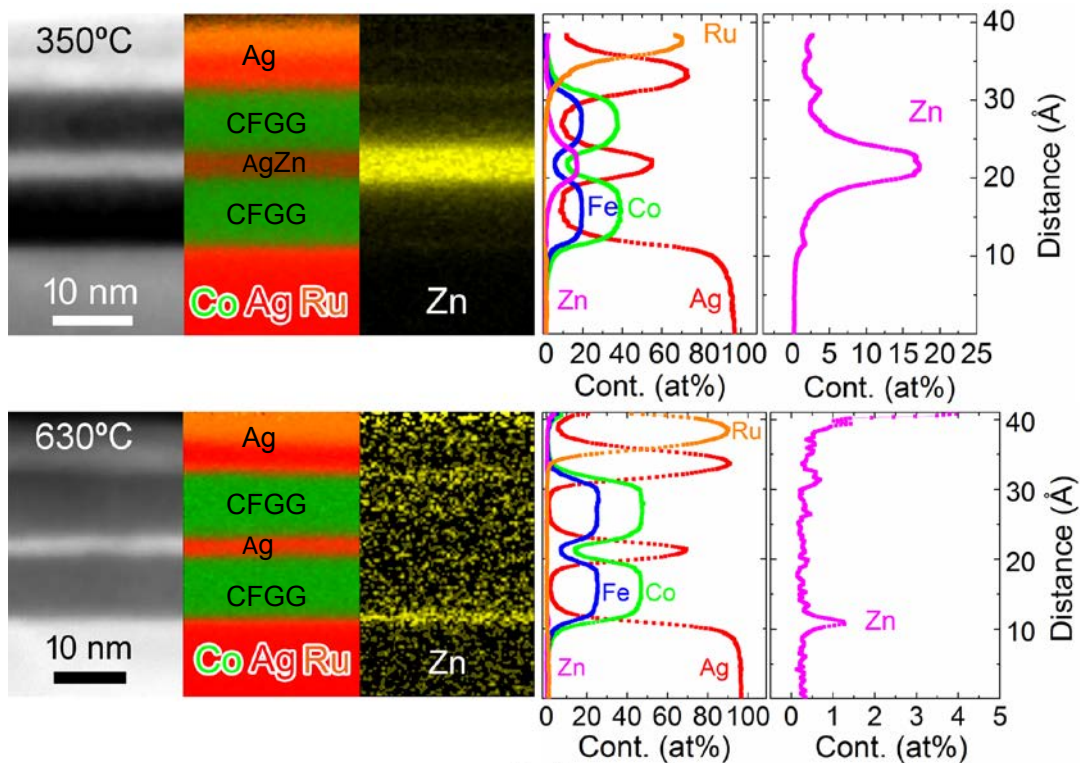
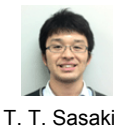
MgO//Cr10/Ag100/CFGG10/AgZn5/CFGG10/Ag5/Ru8



Selection of an appropriate spacer give large ΔRA – need of new materials search

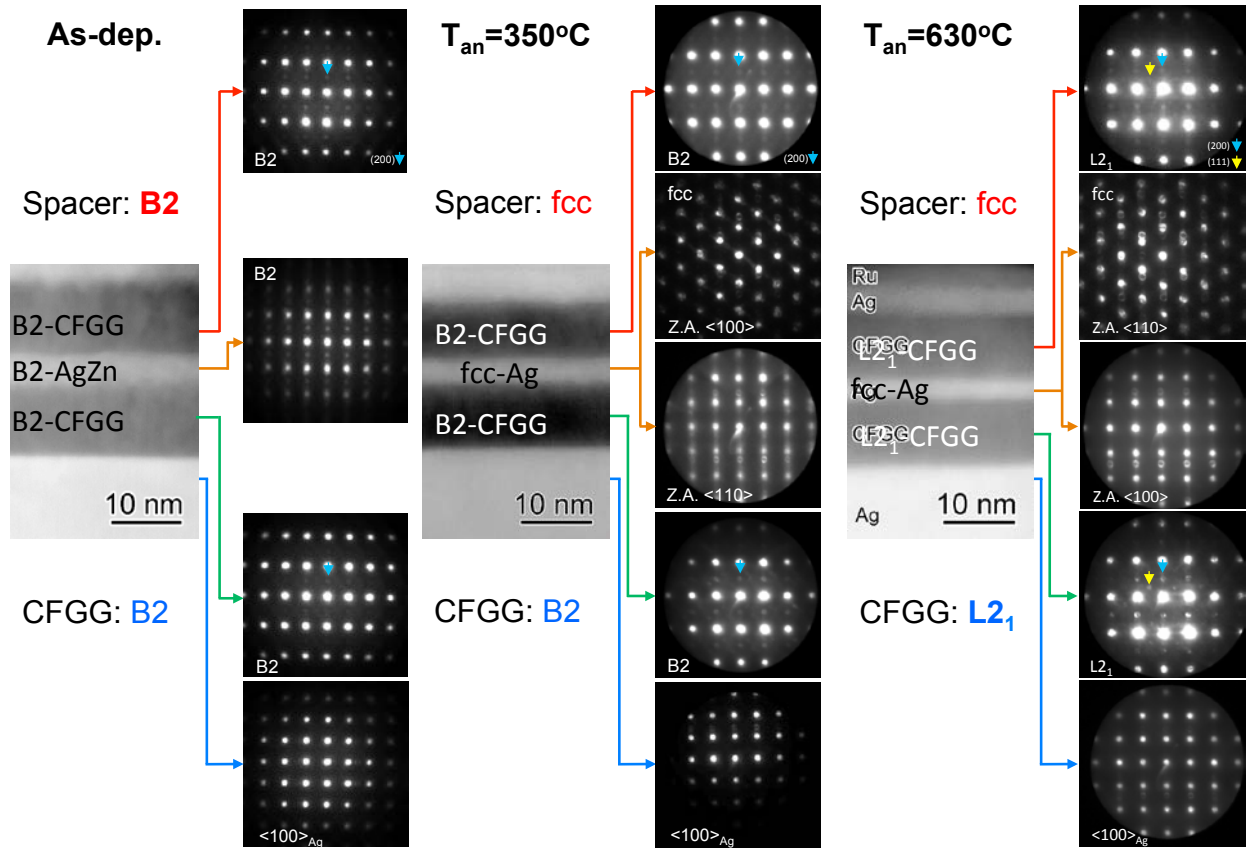
Y. Du et al. APL, submitted.

Interlayer diffusion during annealing

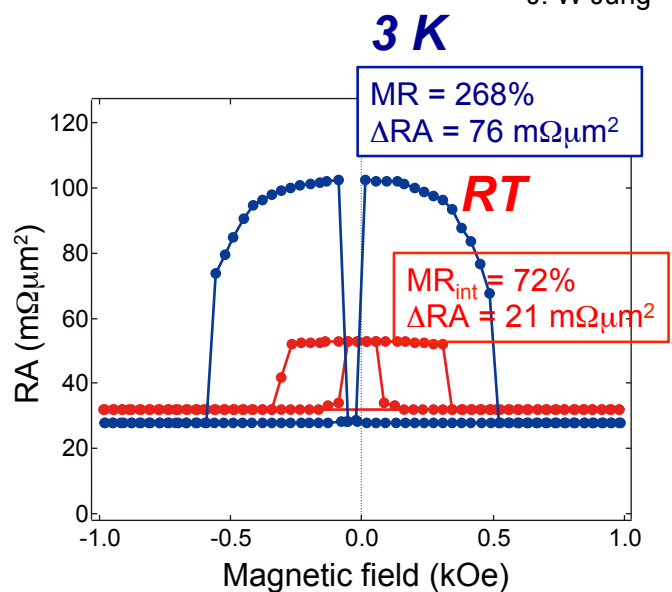
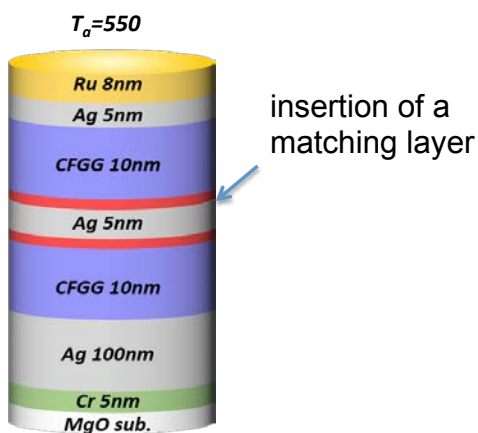


Y. Du et al. APL, submitted.

Structure of each layer in CFGG/XY/CFGG

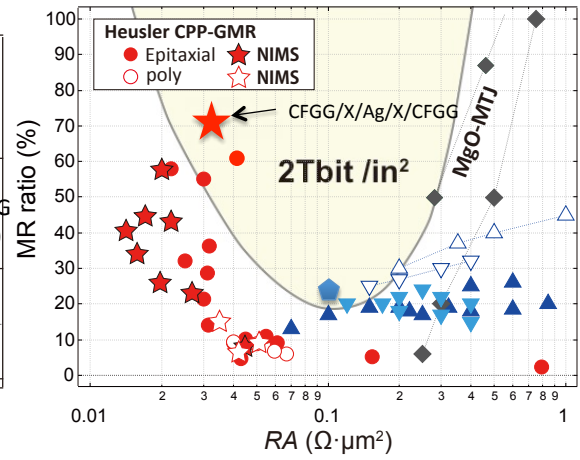
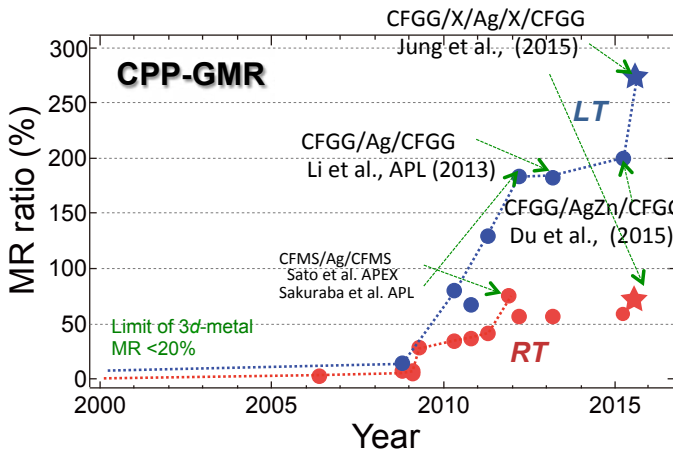


268% GMR by interface band matching?



XY has an excellent band matching with Ag
 λ_s of XY is only ~2 nm → interface insertion

Heusler alloy based CPP-GMR

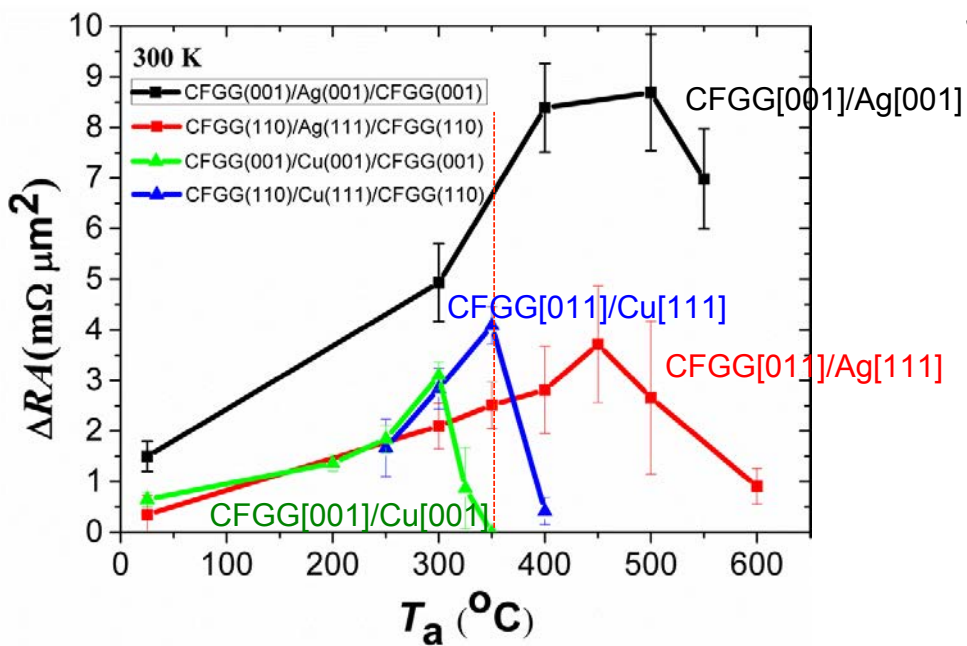


◆ HGST, Intermag2015

CFGG/Ag orientation dependence of ΔRA



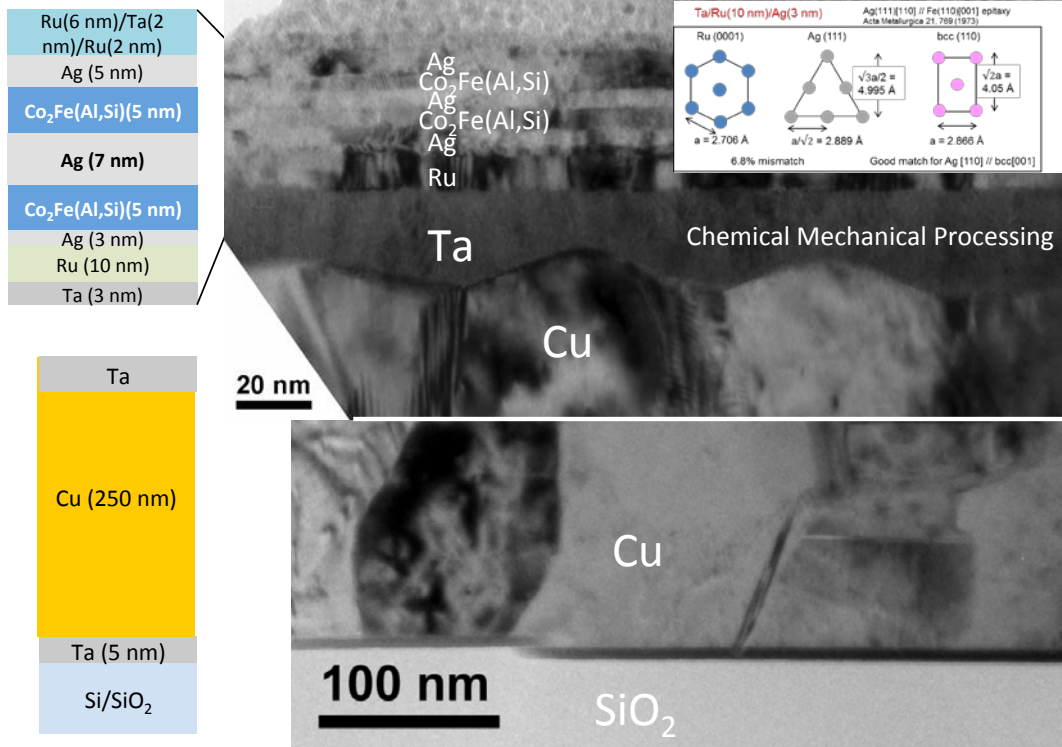
J. Chen



Polycrystalline CFAS PSV

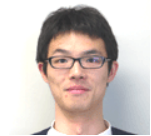


T. Nakatani



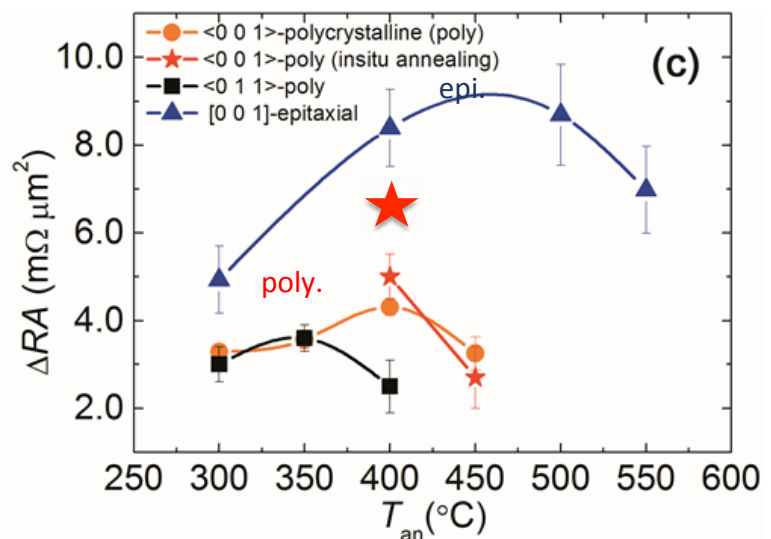
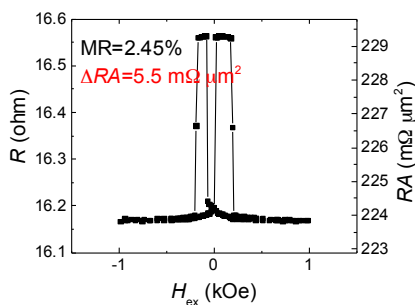
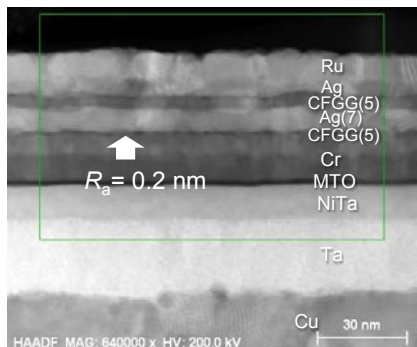
T.M. Nakatani et al. [Acta Mater. 61, 3695 \(2013\)](#).

(001) polycrystalline PSV: MTO buffer



Du Ye

Si-SiO₂ subs./Ta/Cu(250)/Ta/NiTa/Mg_{0.5}Ti_{0.5}O buffer



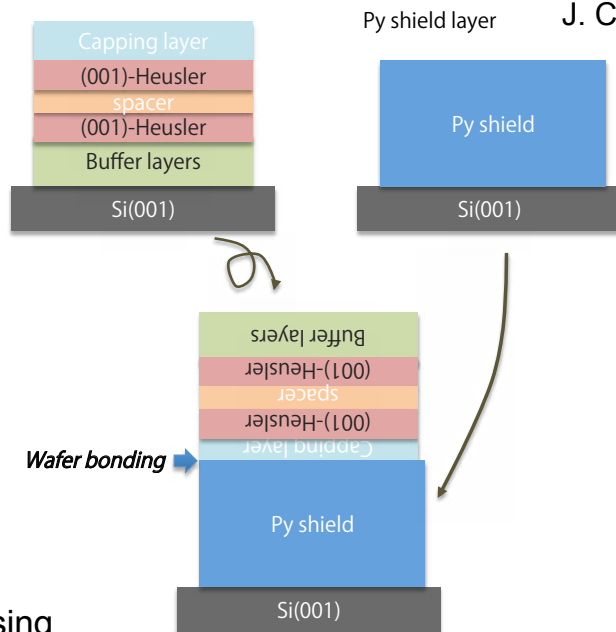
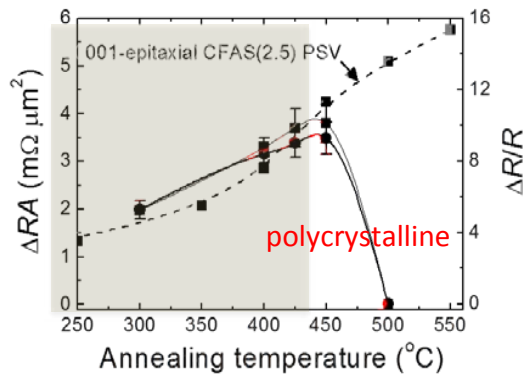
(001)-oriented device show higher DRA compared to (011)-oriented

Y. Du et al., [APL 103, 202401 \(2013\)](#).

Epitaxial device by wafer bonding



J. Chen



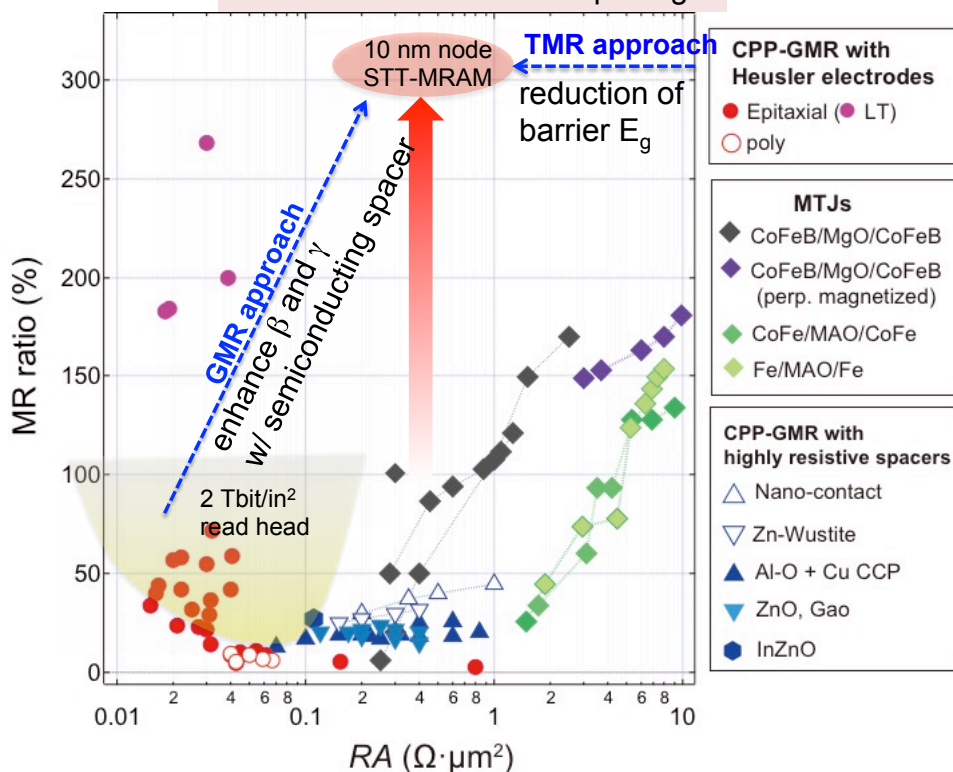
allows high temperature processing
high MR low RA will lead other applications of CPP-GMR

in collaboration with AIST



Future direction

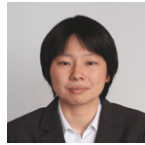
MR > 300%, RA < 0.8 Ω·μm²
for 10X STT-MRAM and spin-logic



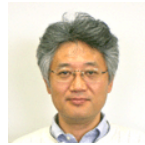
Acknowledgement



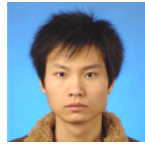
Y. Sakuraba



Y. K. Takahashi



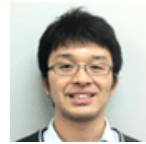
T. Furubayashi



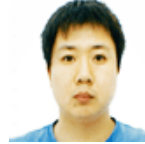
S. T. Li



S. Bosu



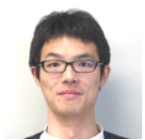
T. T. Sasaki



J. W. Jung



T. Nakatani
(now HGST)



Ye Du



J. Chen



Ikhtiar

