

# HEUSLER COMPOUNDS (AND RELATED) IN MAGNETIC TUNNEL JUNCTIONS

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## Collaborations:

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J. Moodera, Cambridge / Elke Arenholz, ALS Berkeley  
Siemens AG / Intel Corp. / Bosch / Singulus / Sensitec

## Funding



DFG  
Priority  
Programme  
SpinCat

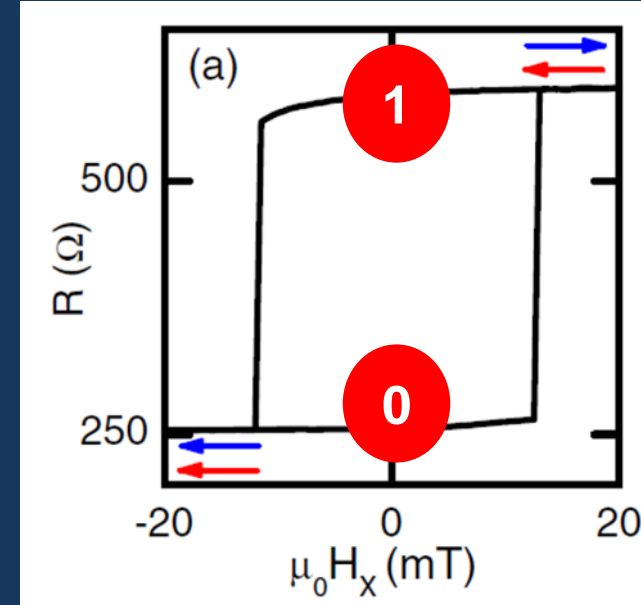
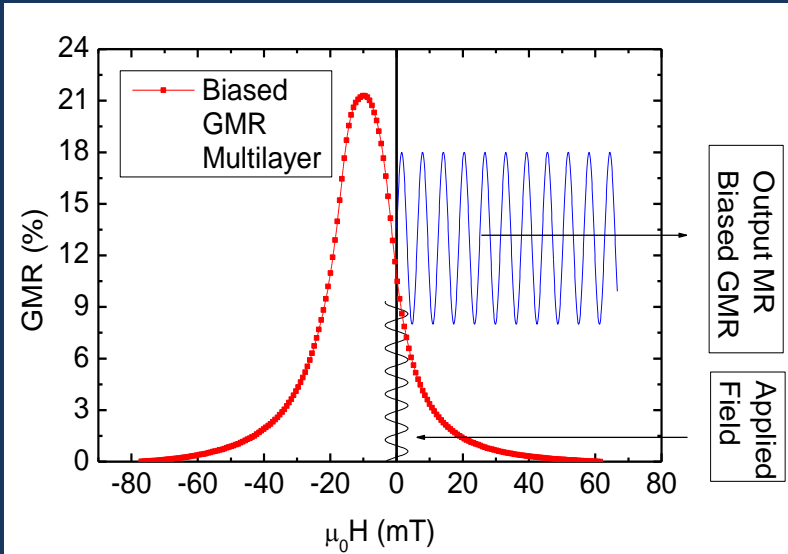


# FAQ's: Where is Bielefeld ?

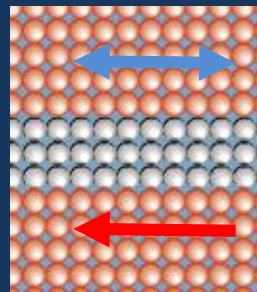
There



Enhanced MR is very general in very thin (1nm) layered structures:



Metallic spacer  
(Cu, Cr, ..):  
Giant MagnetoResistance



Insulating spacer  
(MgO, Al<sub>2</sub>O<sub>3</sub>, ..):  
Tunneling MagnetoResistance

Now, we have a RAM



## The samples:



MTJ stack sequence for this study:  
pseudo-spinvalves with  
ultrathin CoFeB and varying MgO

**Magnetic Tunnel Junctions  
with ultrathin CoFeB are  
perpendicular**

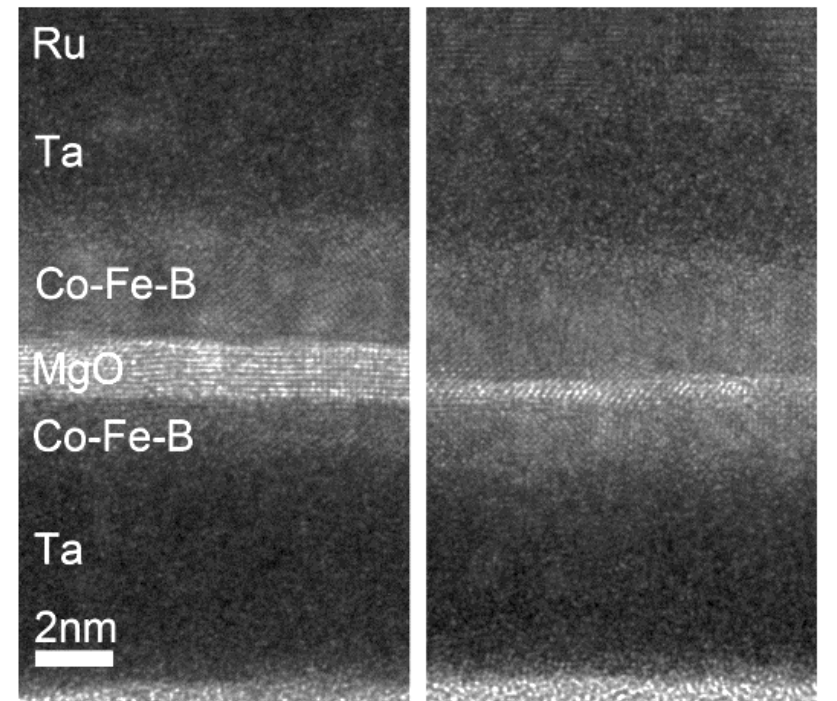
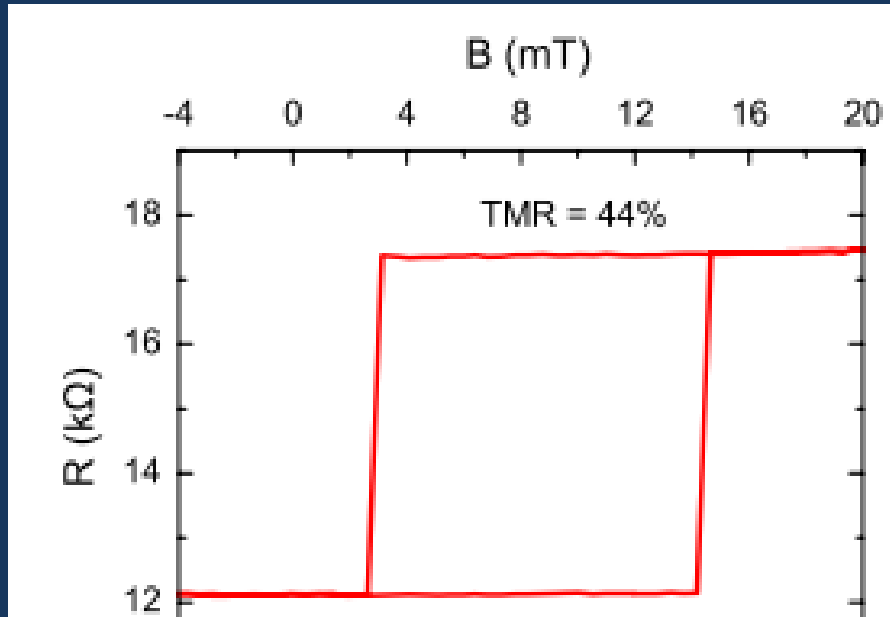


Fig. 1. HRTEM images of a thick 10 ML (left) and a heated 3 ML MgO barrier (right). The IQR values are  $(5.6 \pm 1.5)^\circ$  (10 ML) and  $(6.7 \pm 0.8)^\circ$  (3 ML).

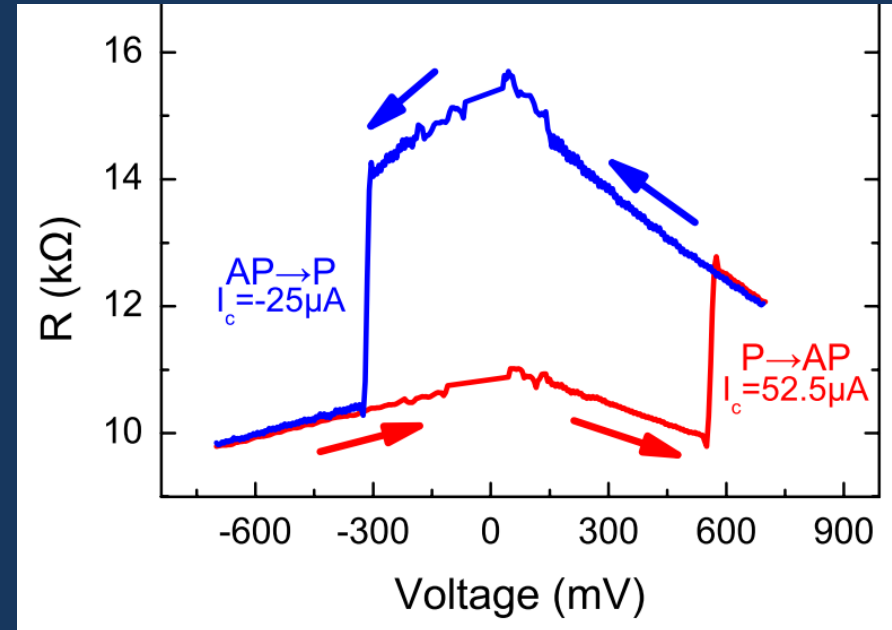
**and work down to MgO barrier-  
thickness of 3 monolayers**

# The reference– ultrathin CoFeB STT switching

Results for STT-switching this ultrathin CoFeB/MgO/CoFeB system for low-RA MgO and small junctions:



Resistance vs. external magnetic field for perpendicular MTJs  
1.0nm CoFeB / 4 ML MgO / 1.2nm CoFeB  
gives around 40-50% TMR



RV-characteristic with an applied field of 8.6 mT  
- average critical current density:

$$\underline{2 \cdot 10^5 \text{ A/cm}^2 \text{ (!! )}}$$

Now we have a working and stable STT-MRAM

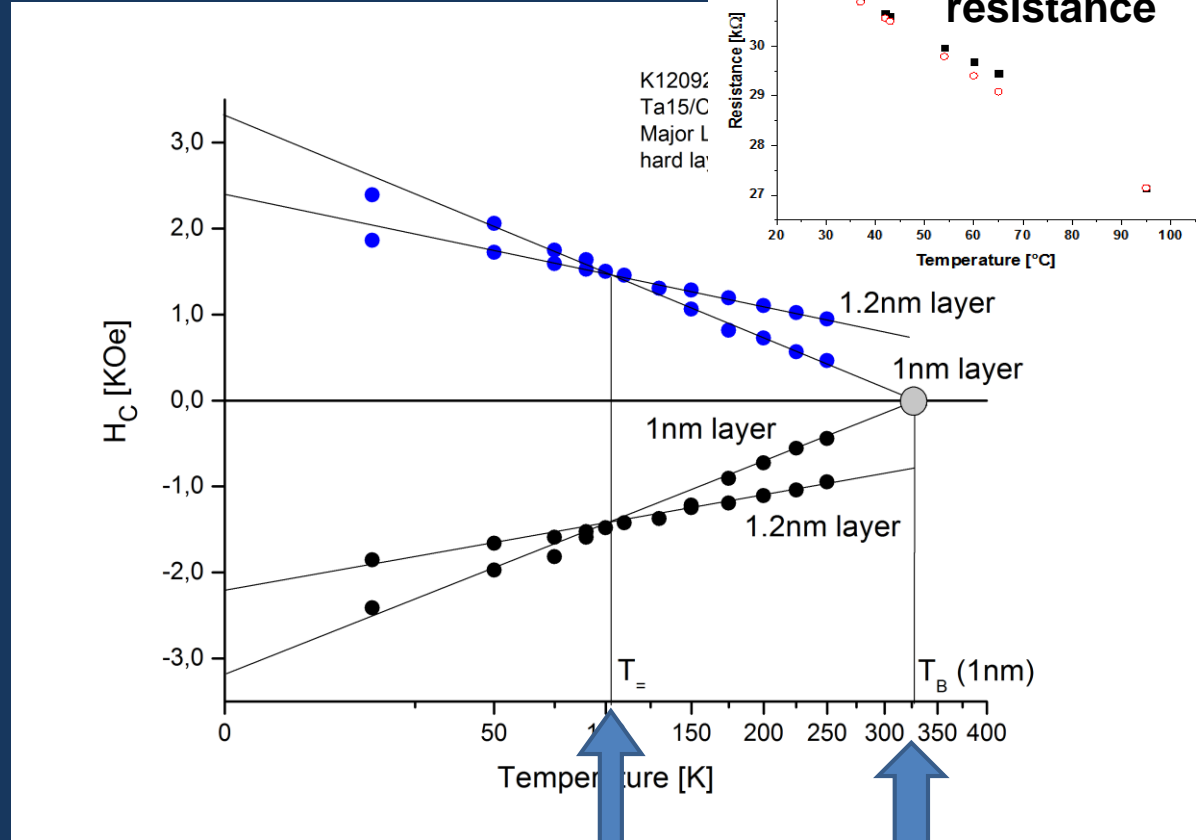


# The reference – ultrathin CoFeB magnetic properties

Collaboration with  
M. Münzenberg group



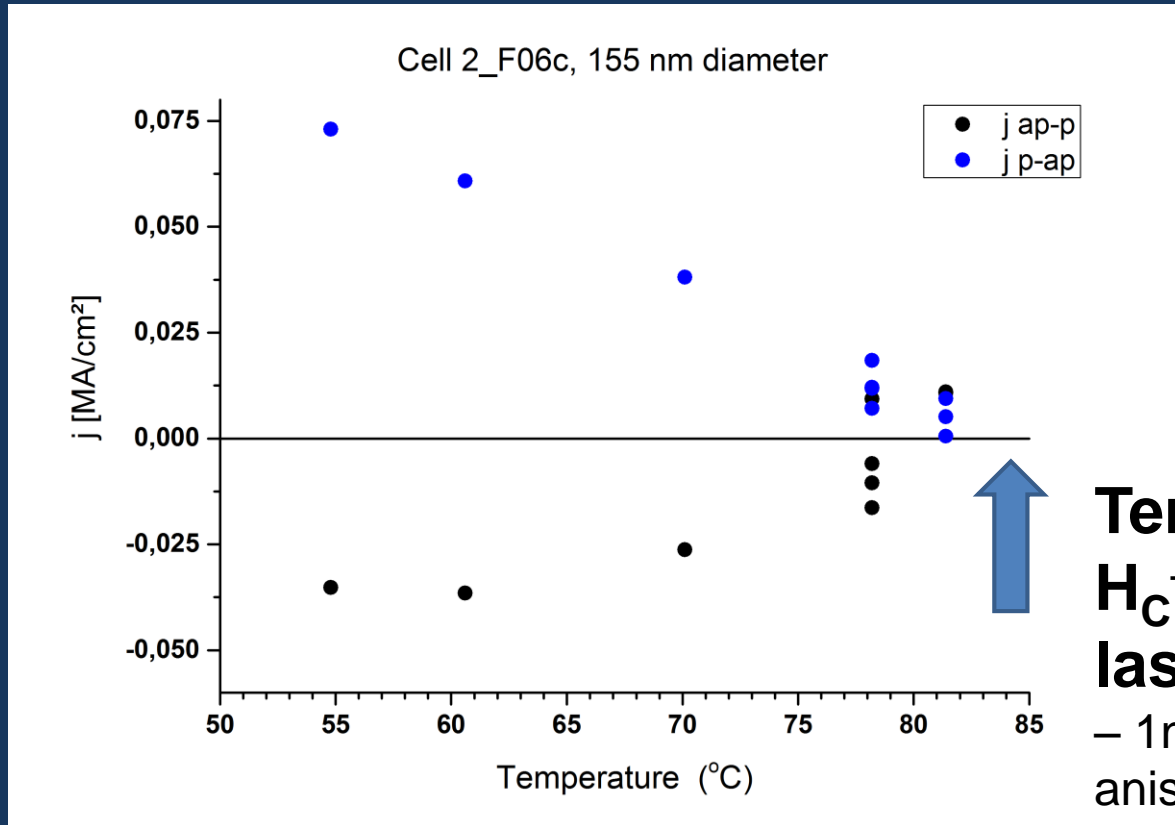
... but :



- the layers change their role ..
- low T: thick layer is the free layer
- high T: thin layer is free

2. the thin layer shows  $H_C^\perp = 0$   
? anisotropy switches to ip or  
? superparamagnetic

Critical current for STT switching the MTJ as a function of temperature (collaboration with M. Münzenberg group)



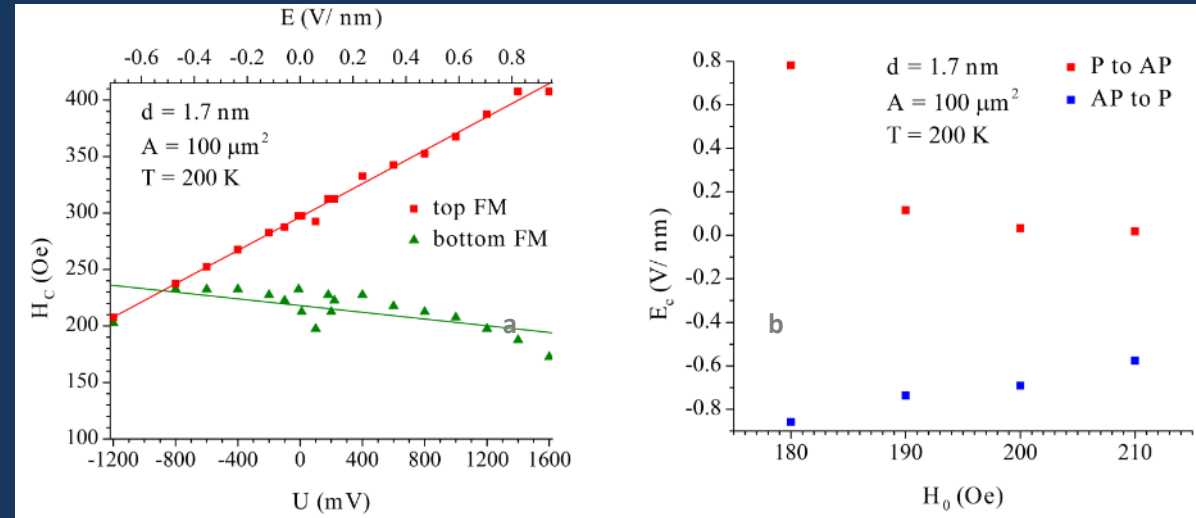
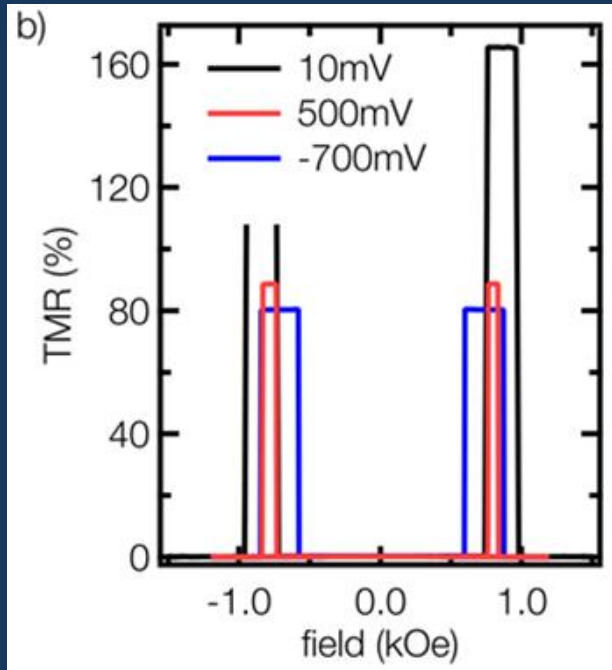
**Temperature for  $H_C^\perp = 0$  from last page**  
– 1 nm layer has „no anisotropy“

.. nearly zero critical current density possible by controlling temperature<sup>1</sup>  
- ? good for TAS-STT-MRAM<sup>2</sup>

<sup>1</sup>to be published,

<sup>2</sup>see I.L. Prejbeanu et.al., J. Phys. D: Appl. Phys. 46 (2013) 074002 (Spintec / Crocus)

# The reference – ultrathin CoFeB E-field shift of $H_c$



(a) Dependence of the coercive fields of the electrodes of an MTJ on the applied voltage for the top (1nm thick) and bottom electrode (1.2nm thick) and  
(b) Electric field leading to a magnetization switching at an applied bias field  $H_0$  (A. Gebauer, Bachelor thesis, publication in preparation)

- ..  $H_c$  shift about four times larger for 1.0nm than for 1.2nm CoFeB
- .. Open: temperature dependence, possible synergy with STT ...



# Why look for new Materials ?

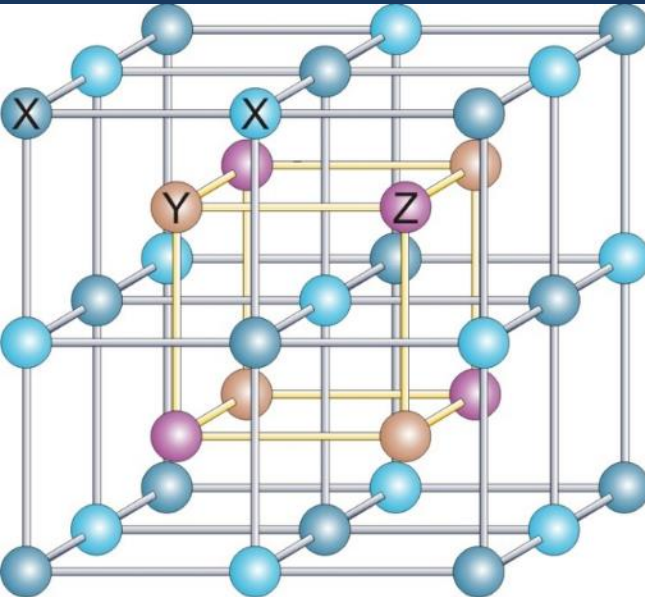
**But:**

- „Ultrathin“ requires expensive equipment and process control
- The perpendicular magnetization comes from the interfaces between MgO and CoFeB (sensitive property)
- Thin CoFeB has a relatively large magnetic damping (speed issue !)
- Base layer (antiferromagnet) is expensive
- Narrow production window, relatively expensive, low speed
- **Need new materials !**



## Heusler compounds (and related):

- $X_2YZ$  composition
- crystallographic  $L2_1$  structure
- high spin polarization / TMR ratios
- high Curie temperature  $T_C$
- well known with in plane magnetization



N. Tezuka et al., Appl. Phys. Lett. **94**, 162504 (2009)

P. Webster, J. Phys. Chem. Solids **32**, 1221 (1971)

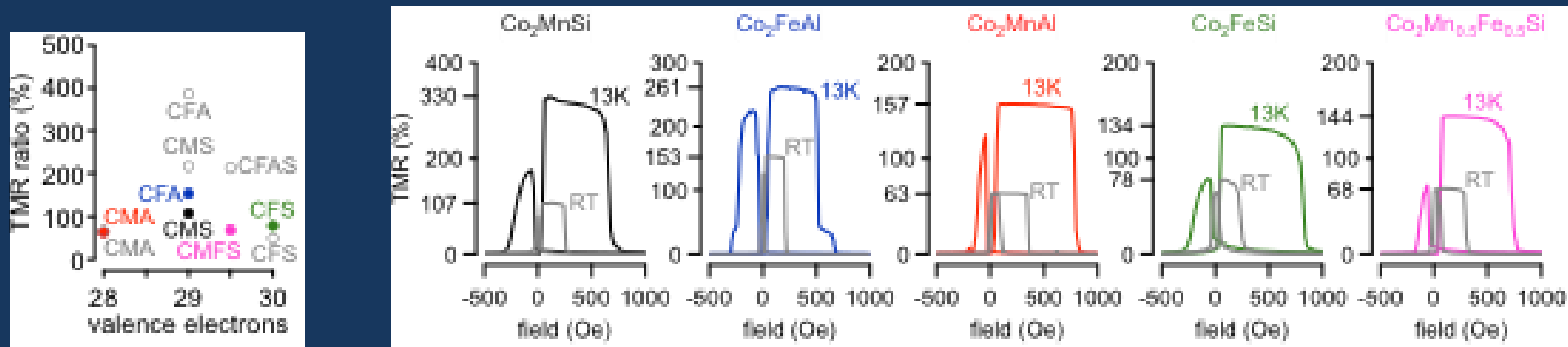
Bielefeld University  
contributes > 20 "Heusler"  
publications since 2006

D. Ebke, PhD thesis (2010)

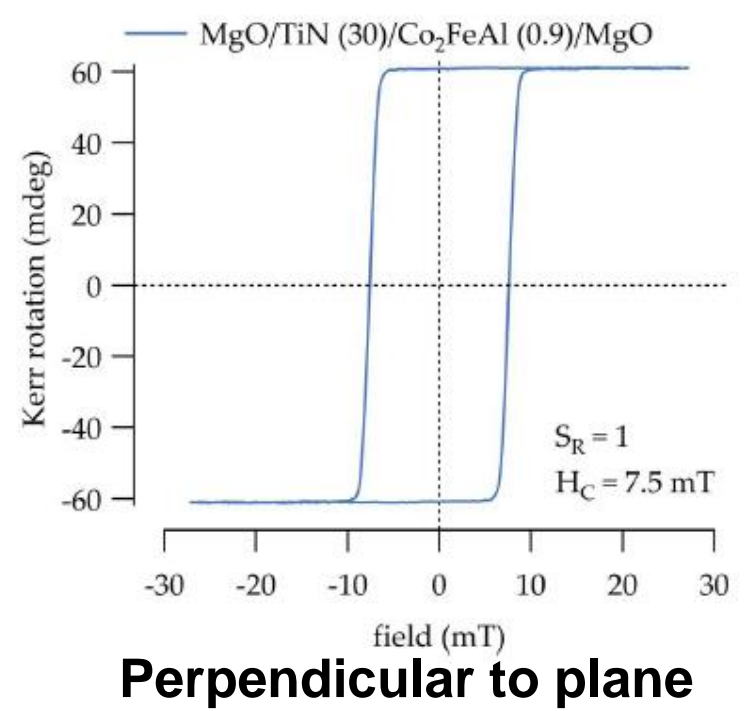
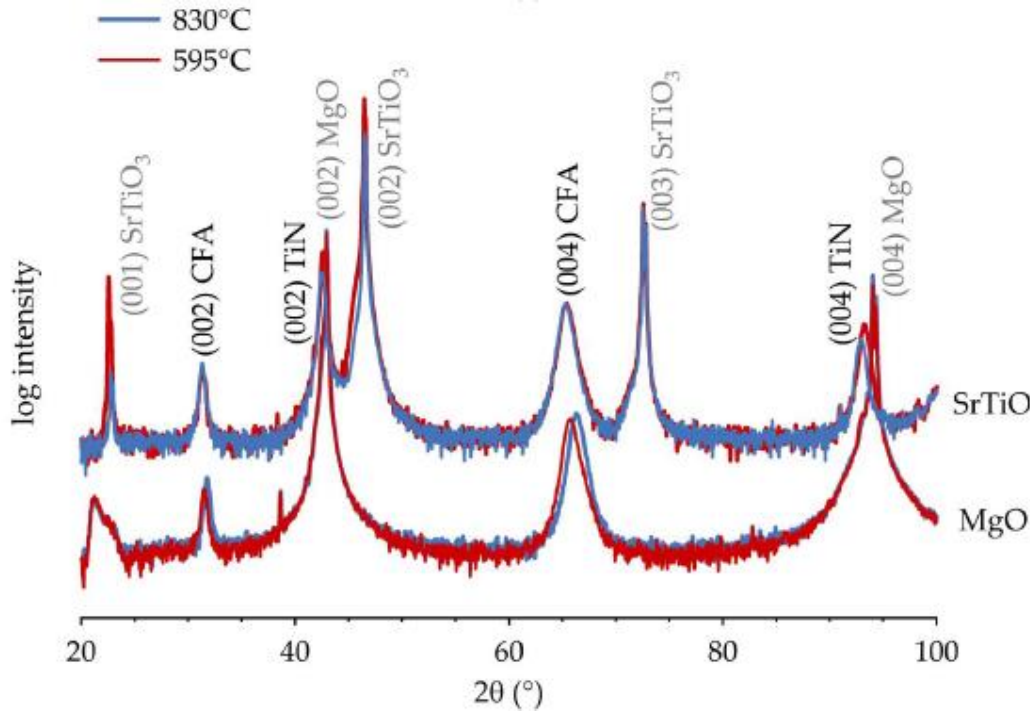
## General goals:

- ⦿ thermal stability ( $KV > 50 - 60 k_B T$ )
- ⦿ switching current low ( $0.1-1 \text{ MA/cm}^2$ )
- ⦿ TMR ratio ( $100 - 200\%$  @ RT, better more)
- ⦿ fast (nsec or faster)
- ⦿ cheap, reliable, easy to prepare, ...

## Heusler electrodes in TMR cells with in plane anisotropy

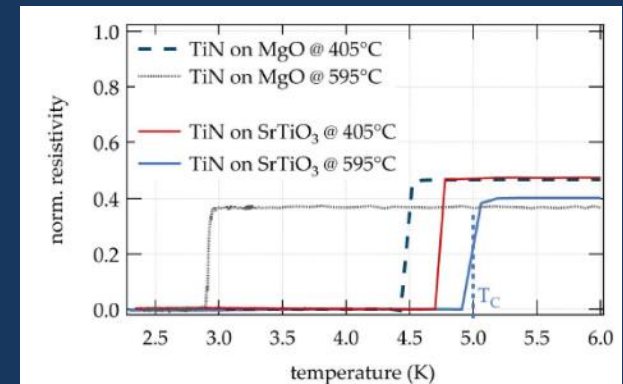


Very large TMR possible: H.X. Liu et.al., Appl. Phys. Lett. 101, 132418 (2012)  
(2000% @ LT, 350% @ RT,  $\text{Co}_2\text{Mn}_x\text{Si}$ ,  $x=1.3$ )

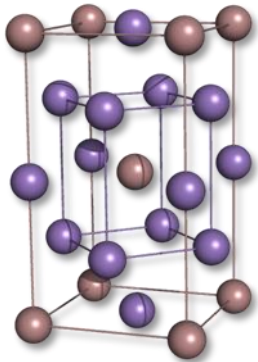


→ Ultrathin Co<sub>2</sub>FeAl Heusler compound on TiN gives smooth surface and perpendicular anisotropy

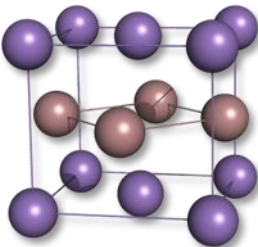
→ TiN is a good conductor, very stable (and superconducting)



## Heusler with perpendicular cryst. anisotropy: The $Mn_xY$ family



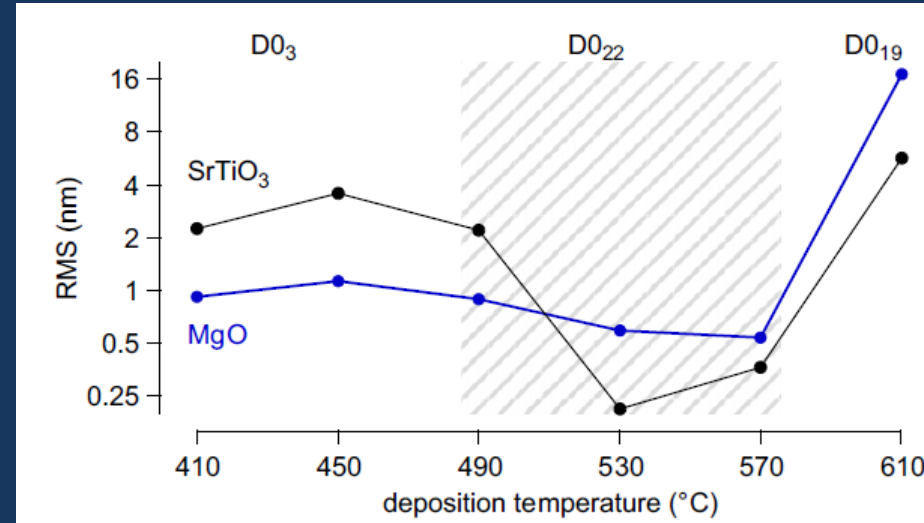
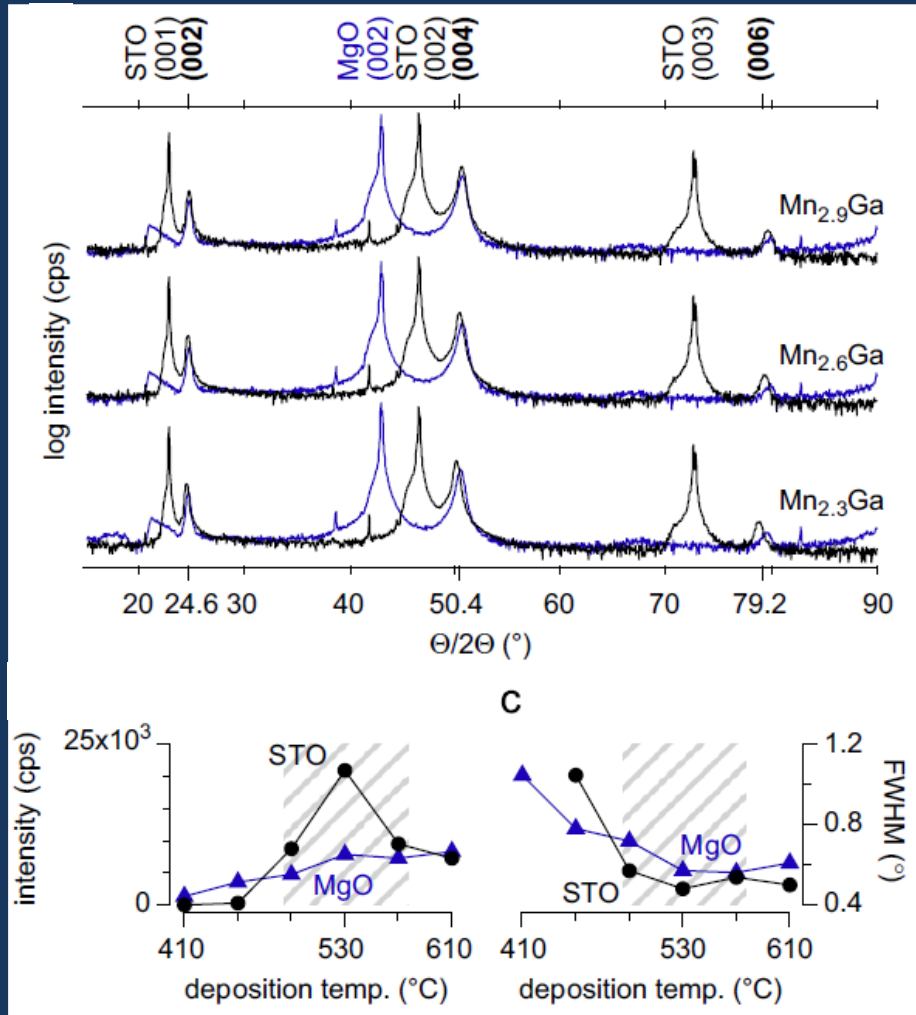
$x = 0.1 \dots 1.5$



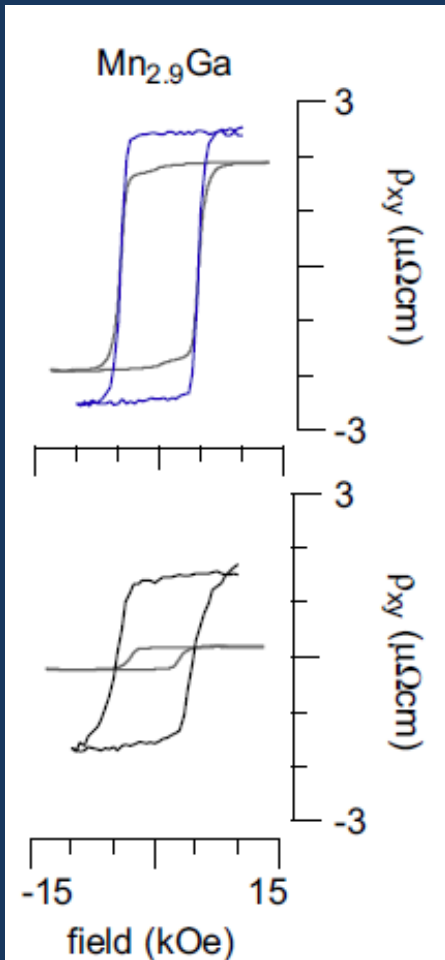
$x = 2$

### Example $Mn_{3-x}Ga$

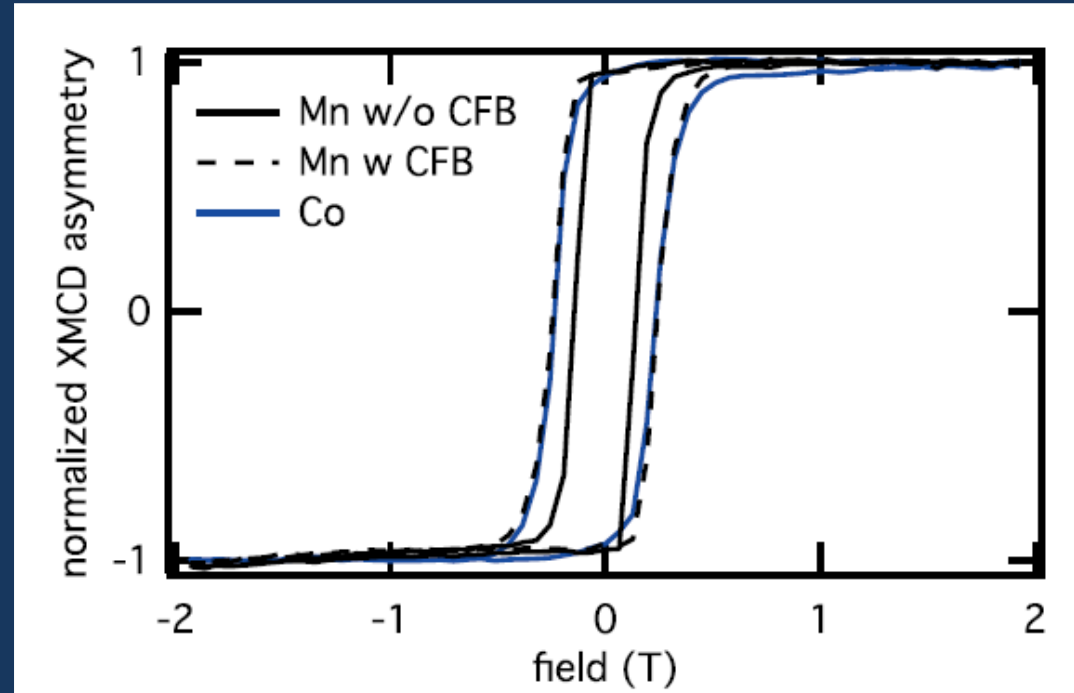
- ⦿ predicted high spin polarization ( $P=88\%$ )
- ⦿ perpendicular properties down to 5nm thickness
- ⦿ high Curie temperature ( $T_C \approx 770K$ )
- ⦿ low magnetic moment (about  $0.26\mu_B$  / f.u.)
- ⦿ tunable magnetic behavior:  
 $H_C$  decreases with increasing  $x$  (leak of Mn)



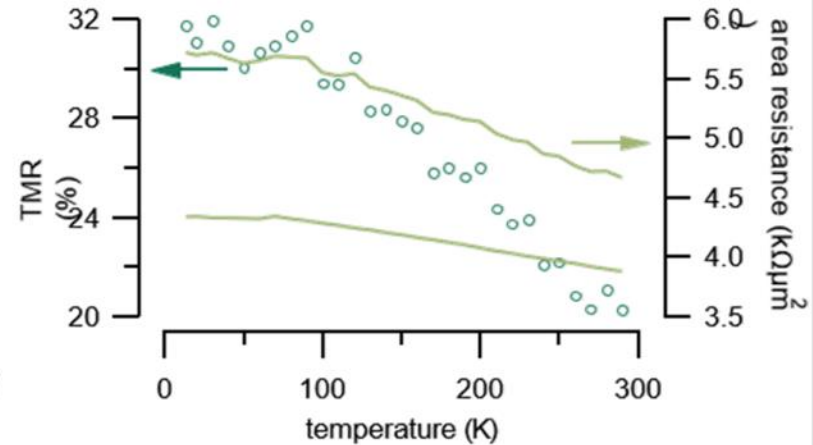
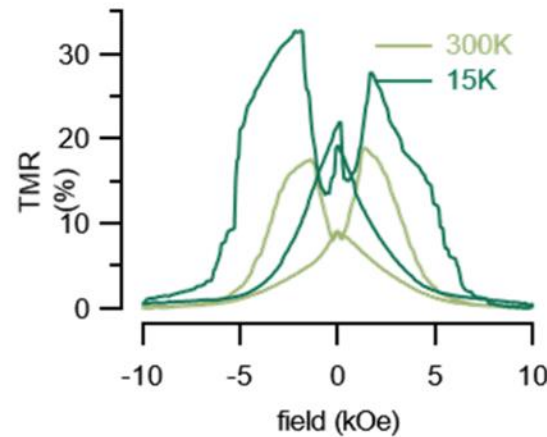
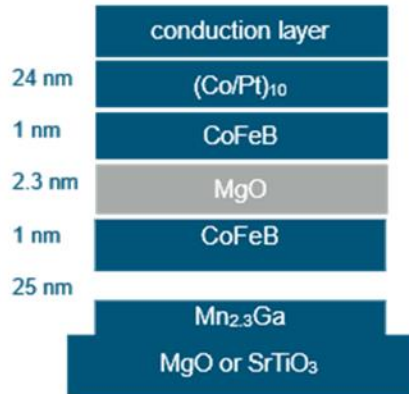
X-ray diffraction (left) of  $Mn_xGa$   
and  
roughness (top) for  $Mn_{2.9}Ga$



Overlay of magnetization (grey) and transversal Hall resistivity for  $\text{Mn}_{2.9}\text{Ga}$  deposited on MgO (top) and STO (bottom) substrates at 530°C.



Element-specific hysteresis loops.  
Dashed black  $\rightarrow$  normalized Mn XMCD asymmetry for a sample with (without) 1 nm CoFeB @ RT, normal incidence, out-of-plane magnetic field.  
Blue curve  $\rightarrow$  normalized Co XMCD asymmetry.

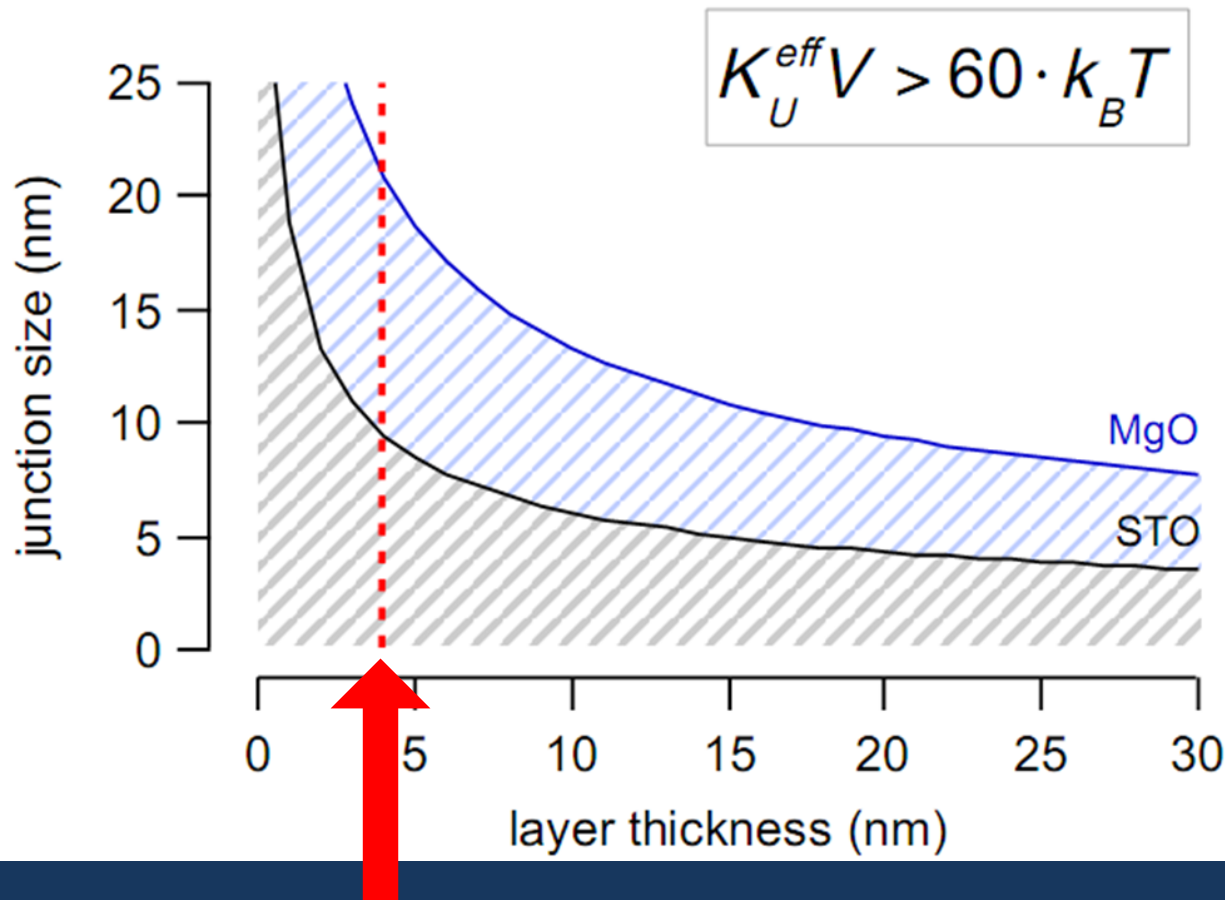


- first reported TMR effect for perpendicular Mn-Ga compound<sup>1</sup>
- highest TMR effect for samples with {Co/Pt}<sub>10</sub> multilayer counter electrode
- other groups reported higher TMR effects *for different* interlayer<sup>2</sup>
- no post-annealing process took place
- reasonable TMR ratio **only** for samples with ferromagnetic interlayer

[1] Glas, Integration of Mn<sub>3-x</sub>Ga Thin Films Into Magnetic Tunnel Junctions, Diploma Thesis, Bielefeld, 2012

[2] Ma et al., J. Appl. Phys. 114, 163913 (2013).





assuming:

$$T = 400K$$

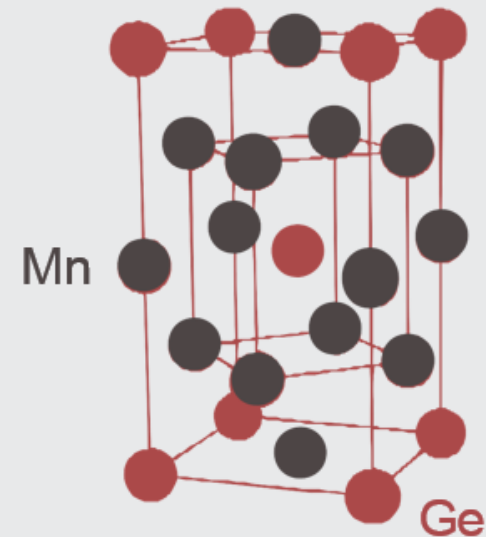
$$K_u^{eff}(\text{MgO}) \approx 1.9 \cdot 10^6 \text{ erg/cm}^3$$

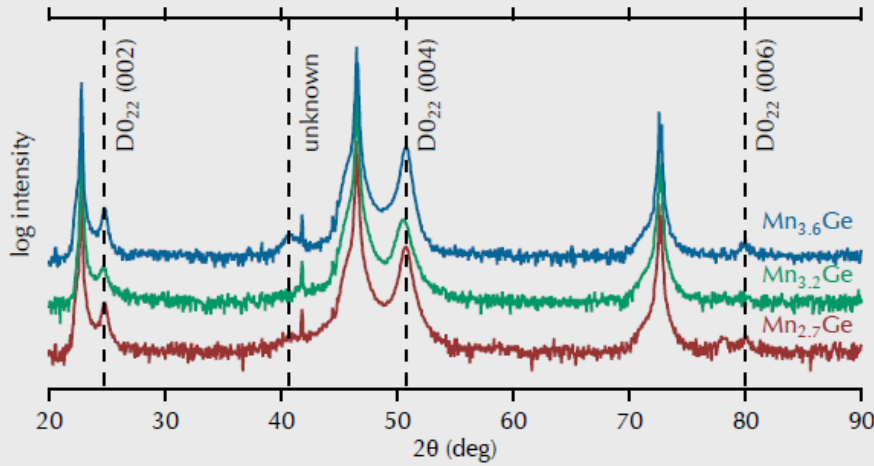
$$K_u^{eff}(\text{STO}) \approx 9.4 \cdot 10^6 \text{ erg/cm}^3$$

Could work down to 5nm feature size !

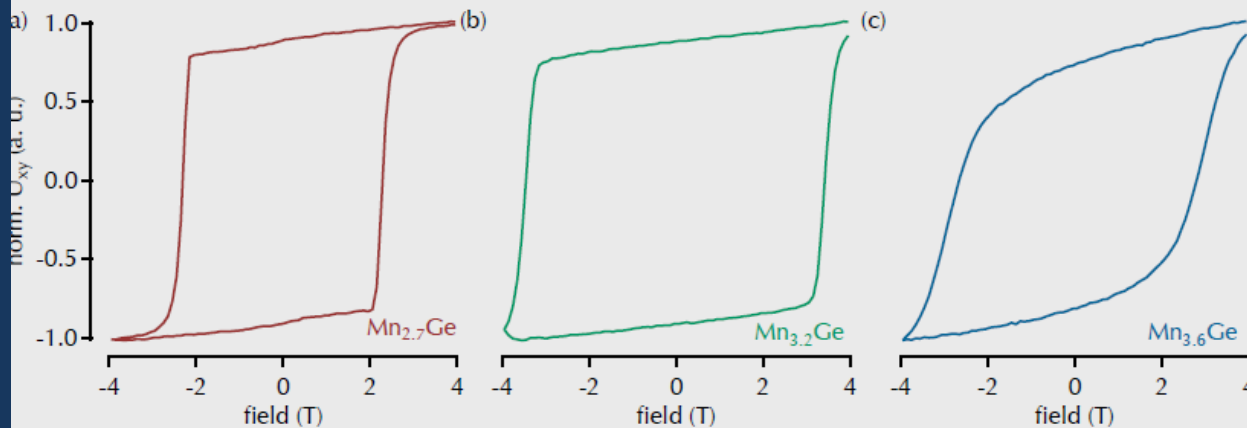
# $\text{Mn}_{3\pm x}\text{Ge}$ properties

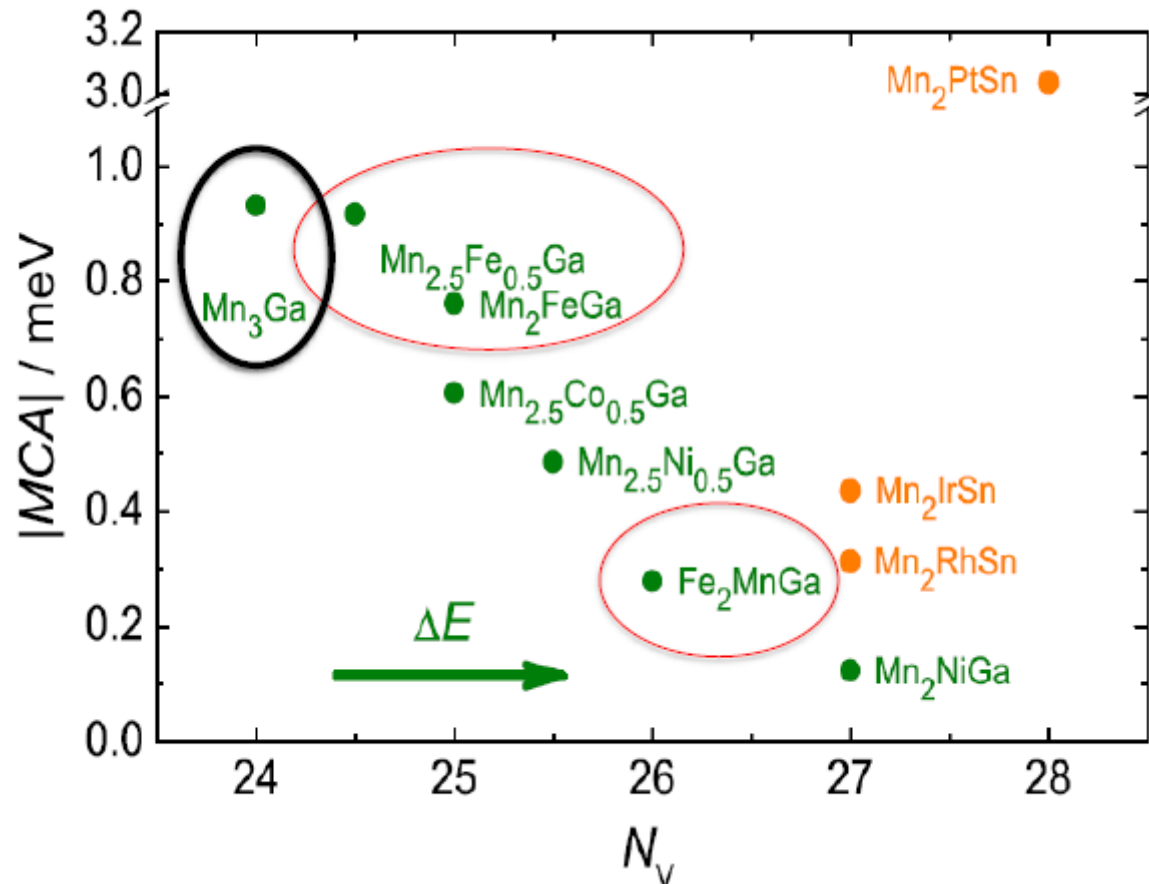
- $\text{Mn}_{3\pm x}\text{Ge}$  compound crystallises in  $D0_{22}$  phase
- lattice constants:
  - $a, b = 3.816\text{\AA}$
  - $c = 7.261\text{\AA}$
- magnetic moment:
  - $0.4\mu_{\text{B}}/\text{f.u.}$  corresponds to  $175\text{kAm}^{-1}$
- Anisotropy constant between  $0.9$  and  $1.2\text{MJm}^{-3}$  was reported
- spin polarisation of  $46\%$  via point contact Andreev reflection
- no single crystal phase was obtained by other groups





- $\text{D0}_{22}$  structure was achieved for different compositions
- Higher crystallinity for Mn rich samples
- Unknown reflex for the  $\text{Mn}_{3.6}\text{Ge}$  sample
- Highest  $H_c$  of 3.25T for  $\text{Mn}_{3.2}\text{Ge}$
- upcoming in-plane component for  $\text{Mn}_{3.6}\text{Ge}$
- critical Mn content achieved

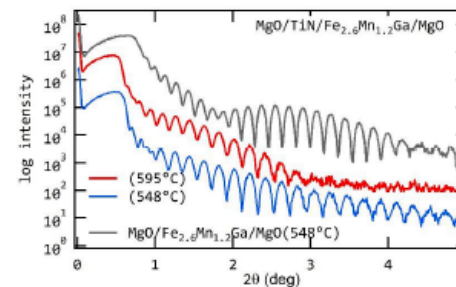
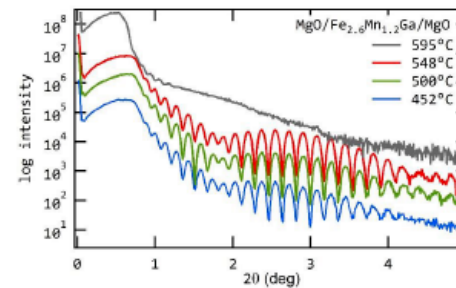
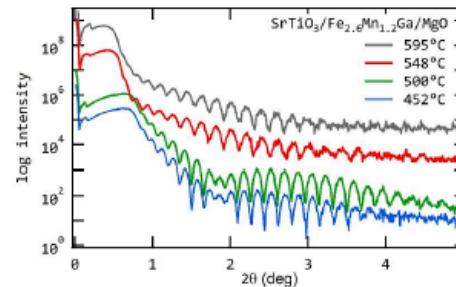




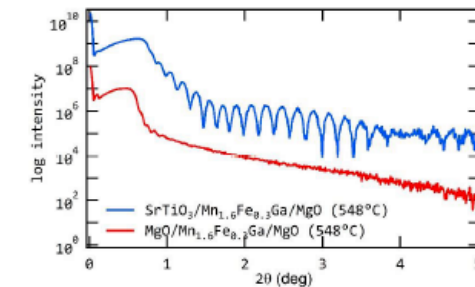
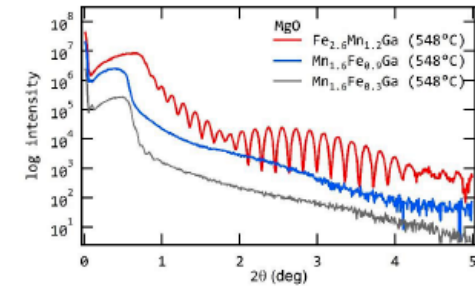
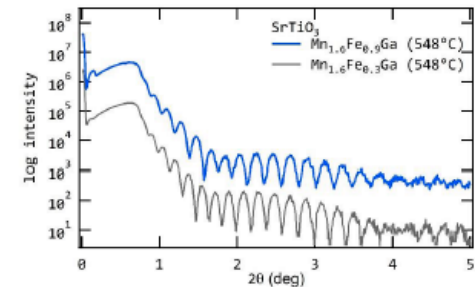
## CRYSTALLINE PROPERTIES

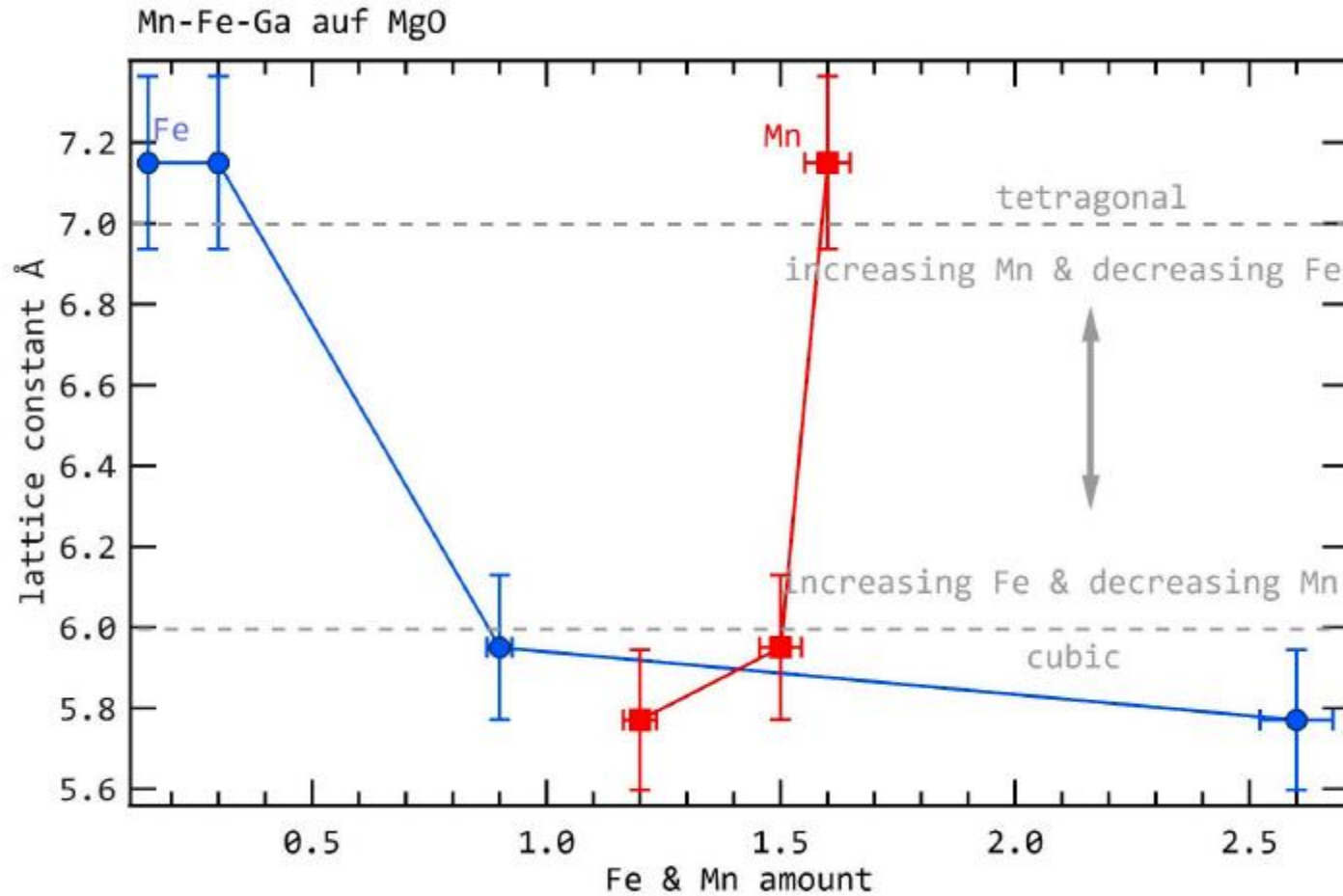
- deposition time = 220 sec
- thickness:  $d \approx 46 \pm 0.4 \text{ nm}$
- roughness (measured via XRR):  
 $\approx 0.5 \pm 0.05 \text{ nm}$   
(high Fe amount)
- low Fe amount leads to high roughness (measured by AFM)

high Fe amount

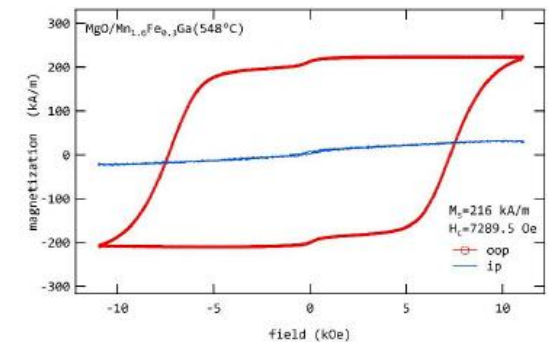
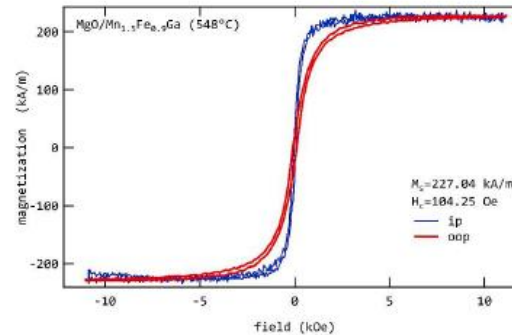
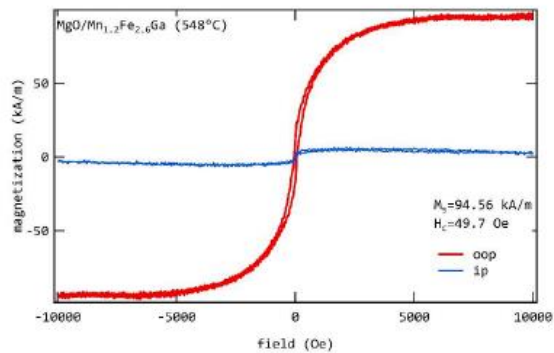
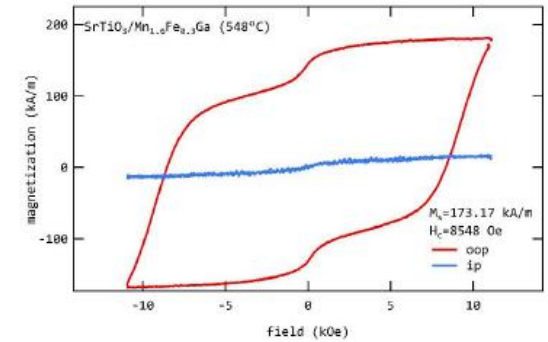
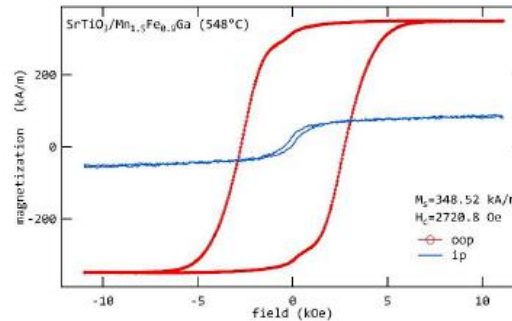
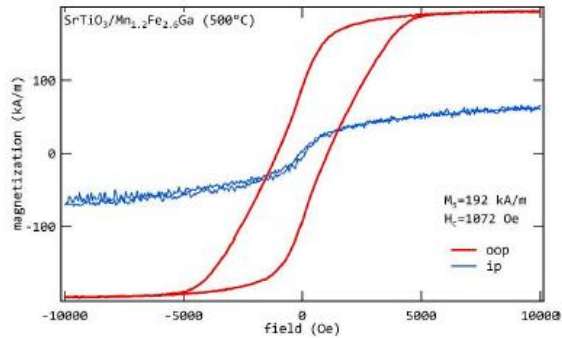


low Fe amount





# MAGNETIC PROPERTIES



— High  $H_c$  and oop-magnetization for deposition on SrTiO<sub>3</sub> and low Fe amounts on MgO

Markus Meinert group:

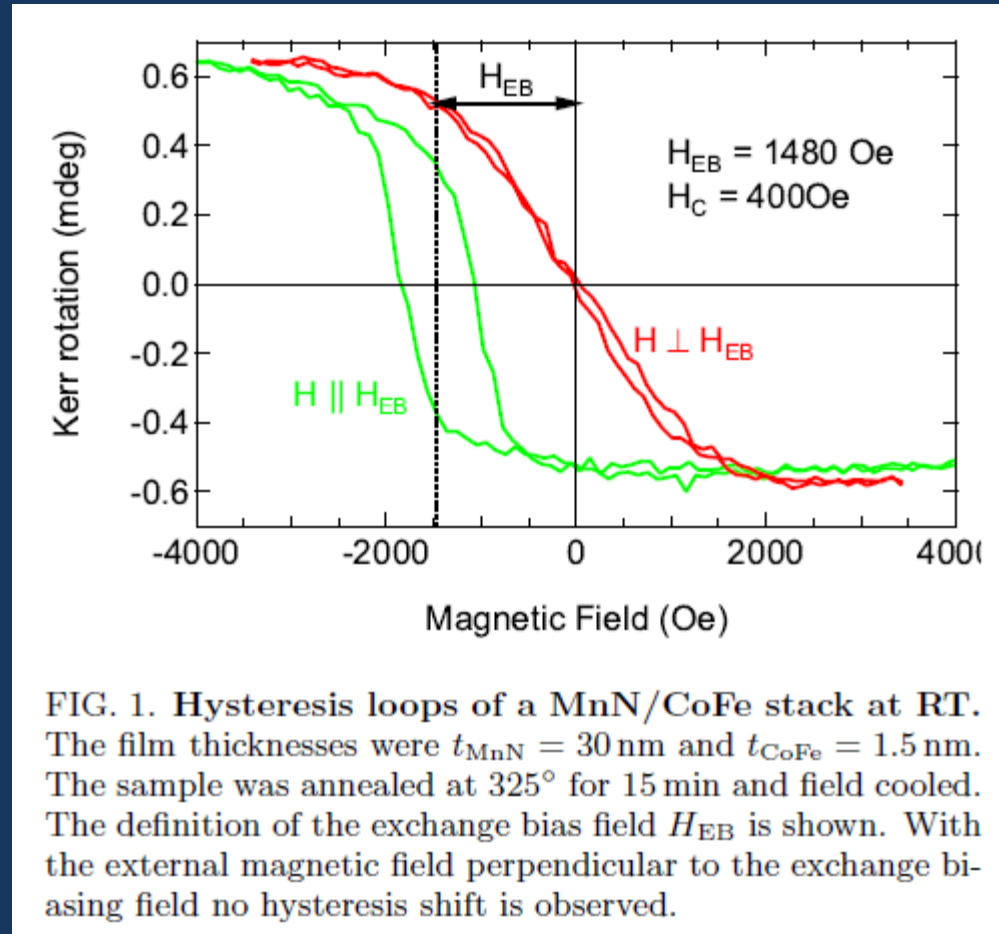
## MnN

of the „Mn<sub>x</sub>Y - family“ is anti-ferromagnetic and shows excellent exchange bias to CoFe:

# A new exchange bias system !

MnN grown by reactive sputtering with Ar/N<sub>2</sub> mixture

Can be grown on single crystalline substrates and on Si/SiO<sub>2</sub>





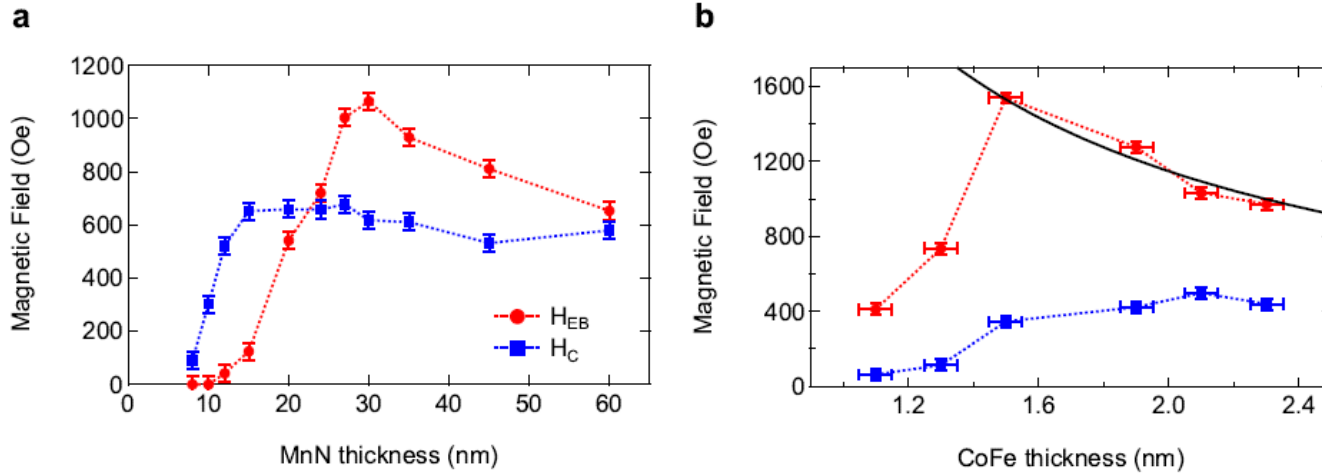
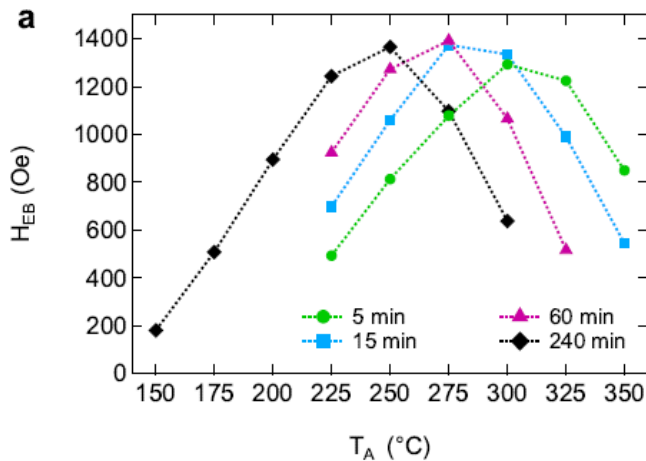
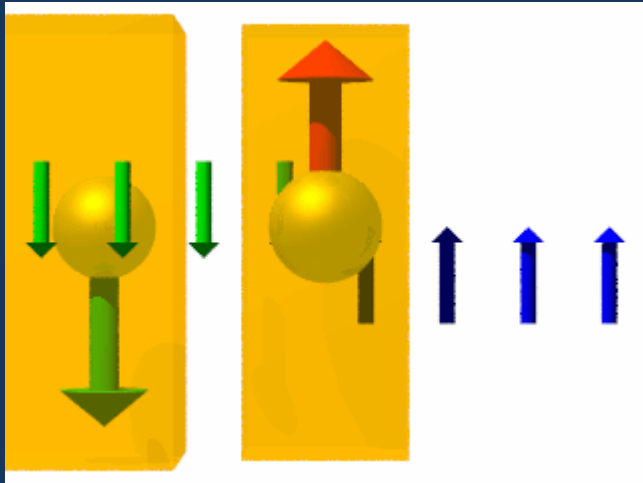


FIG. 2. Dependence of exchange bias field and coercive field on the film thicknesses. a, The dependence of  $H_{EB}$  and  $H_C$  on the MnN thickness. The CoFe thickness was 2.0 nm. b, The dependence of  $H_{EB}$  and  $H_C$  on the CoFe thickness. The MnN thickness was 30 nm. The samples were annealed at 325° for 15 min. Dotted lines are guides to the eye throughout this letter.



Dependence of the exchange bias field on annealing temperature and duration. The samples with MnN 30nm / CoFe 1.9nm were annealed and field cooled at temperature  $T_A$  for different times  $t_A$ . a, Samples successively heated for  $t_A$  with increasing temperature  $T_A$ . b, Same data, parametrized with annealing temperature  $T_A$ .

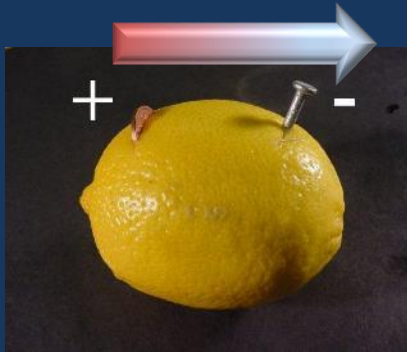
Remember: Spin Transfer Torque:



Can we drive Spin Currents also by other external forces?

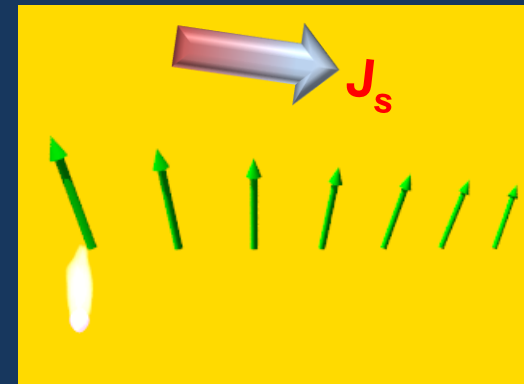


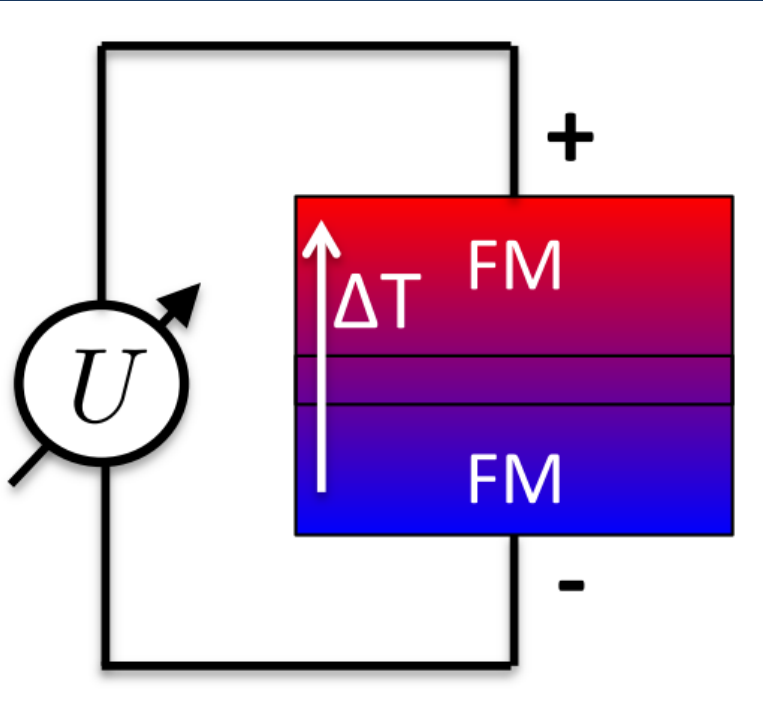
Spin Current is carried by electrons  
Electrons are driven by voltage



$$\vec{E} = -\nabla\Phi(\vec{r})$$

YES: Temperature differences  
 $\Delta T = \nabla T(\vec{r})$





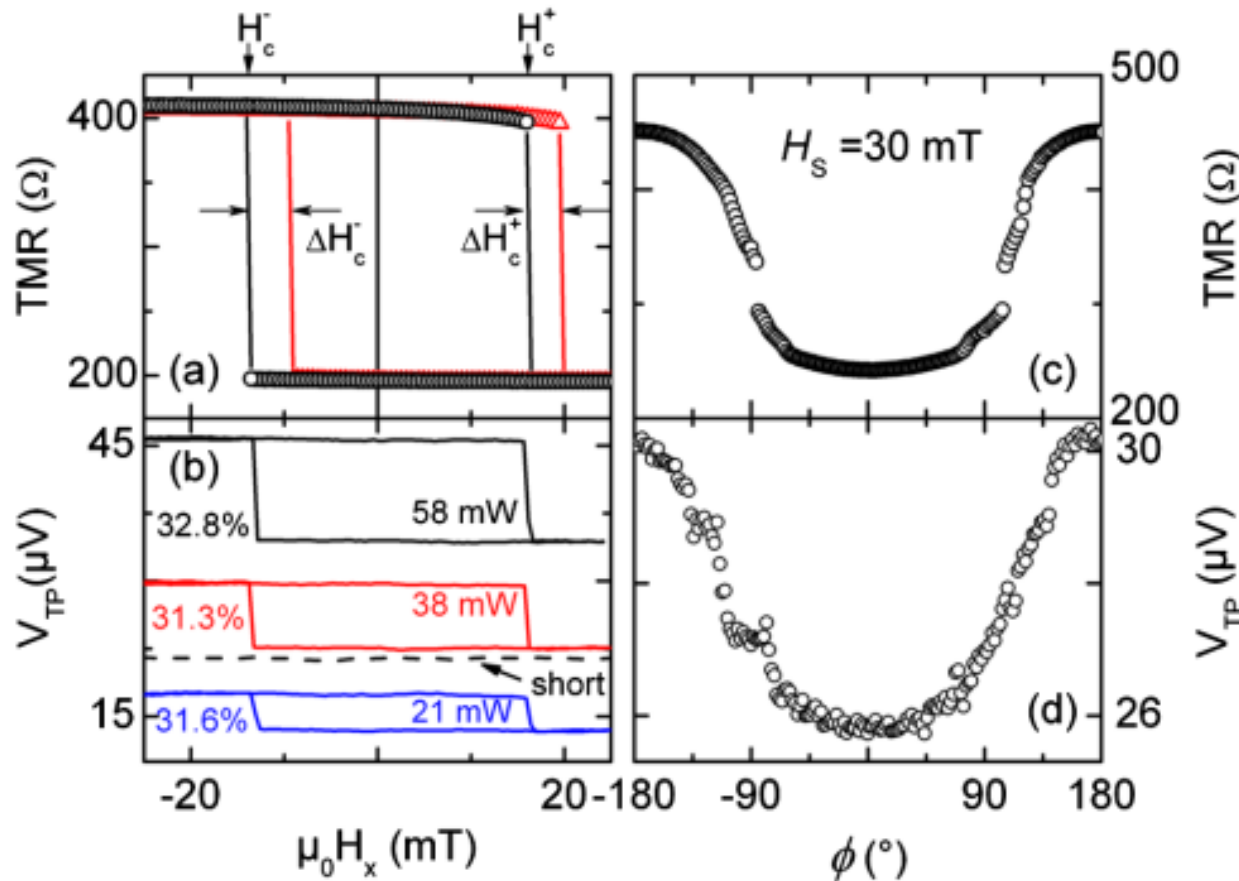
Seebeck coefficient for such tunnel devices:

$$S = \frac{\int T(E)(E - \mu)(-\partial_E f(E, \mu, T))dE}{e T \int T(E)(-\partial_E f(E, \mu, T))dE}$$

$\partial_E f(E, \mu, T)$ : Derivative of occupation function

Thermovoltage should depend on magnetization directions

Important: S unequal to conductivity  $g = \frac{e^2}{h} \int T(E)(-\partial_E f(E, \mu, T))dE$



Tunneling  
 Magnetoresistance

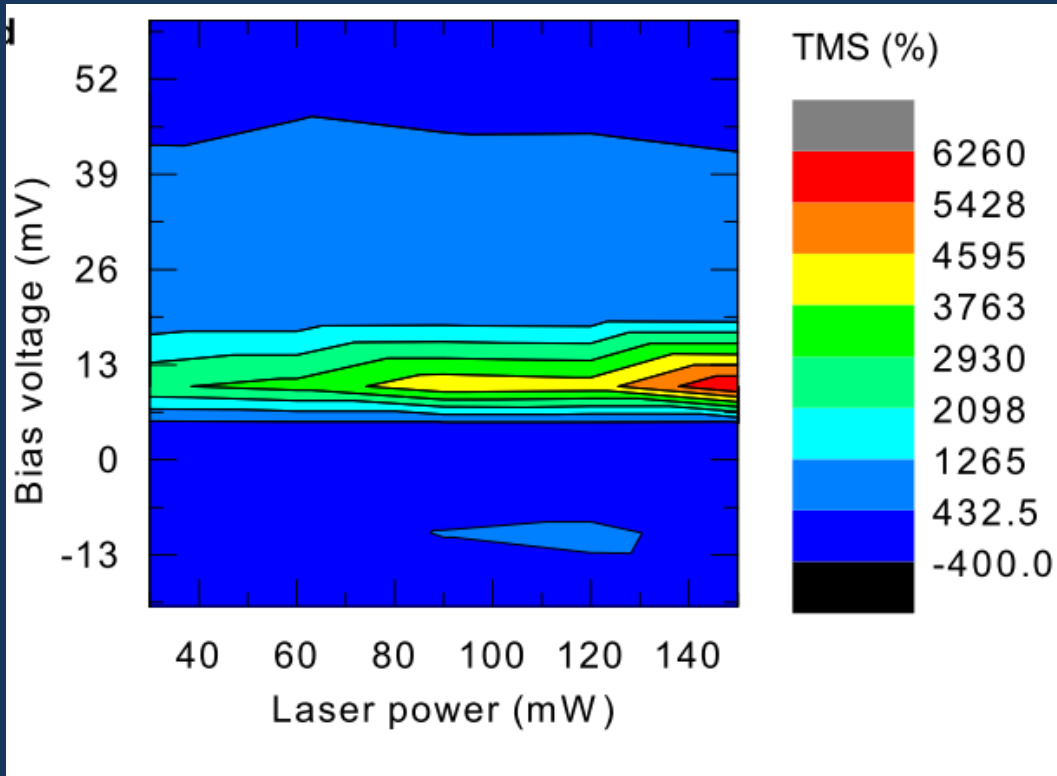
and

Thermovoltage

of Magnetic  
 Tunnel Junctions

M. Walter et.al., Nature Materials,  
 10 (2011) 742  
 (Münzenberg group Göttingen)

N. Liebing et.al., Phys. Rev. Lett.  
 107 (2011) 177201  
 (Schumacher group Braunschweig)



**Additional bias voltage at**

**CoFeB/MgO/CoFeB**

**tunnel-junctions:**

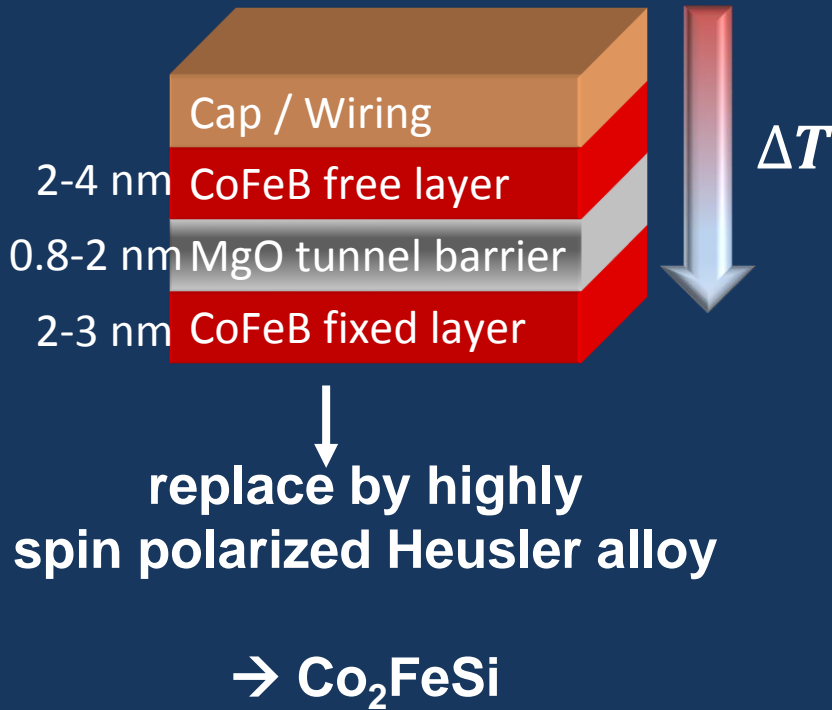
**Tunnel Magneto Seebeck effects > 6000%**

**.. ongoing work**

**On/off switching of bit readout in bias-enhanced tunnel magneto-Seebeck effect**

Alexander Boehnke, Marius Milnikel, Marvin von der Ehe, Christian Franz, Vladyslav Zbarsky, Michael Czerner, Karsten Rott, Andy Thomas, Christian Heiliger, Günter Reiss & Markus Münzenberg

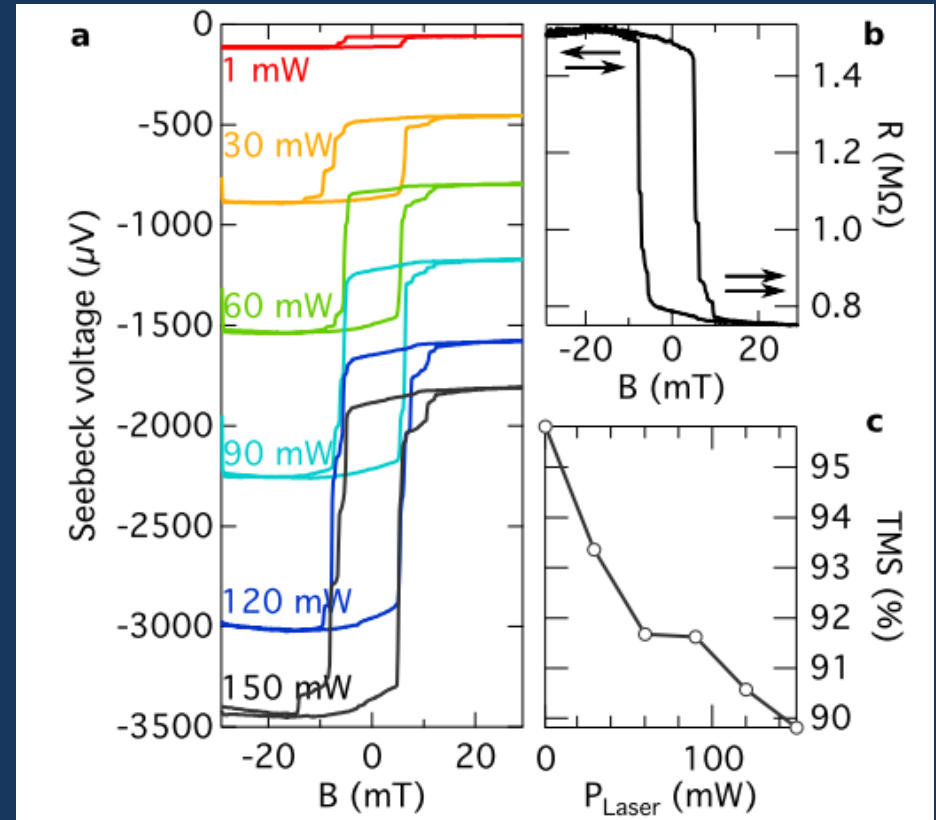
[Affiliations](#) | [Contributions](#) | [Corresponding author](#)



Gap in one spin direction should increase not only TMR but also

$$S = \frac{\int T(E)(E - \mu)(-\partial_E f(E, \mu, T))dE}{e T \int T(E)(-\partial_E f(E, \mu, T))dE}$$

(large asymmetry of DOS at  $E_F$ )



a) TMS reaches 90 ... 96 % comparable to TMR (b)

c) Dependence of TMS ratio on applied laser power.

... ongoing experimental and theoretical work

# All coworkers in Bielefeld

Siemens AG, Sensitec, Prema,  
Qiagen, Singulus, ...

M. Münzenberg, Göttingen  
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