

Width-dependent Statistical Leakage Modeling for Random Dopant Induced Threshold Voltage Shift

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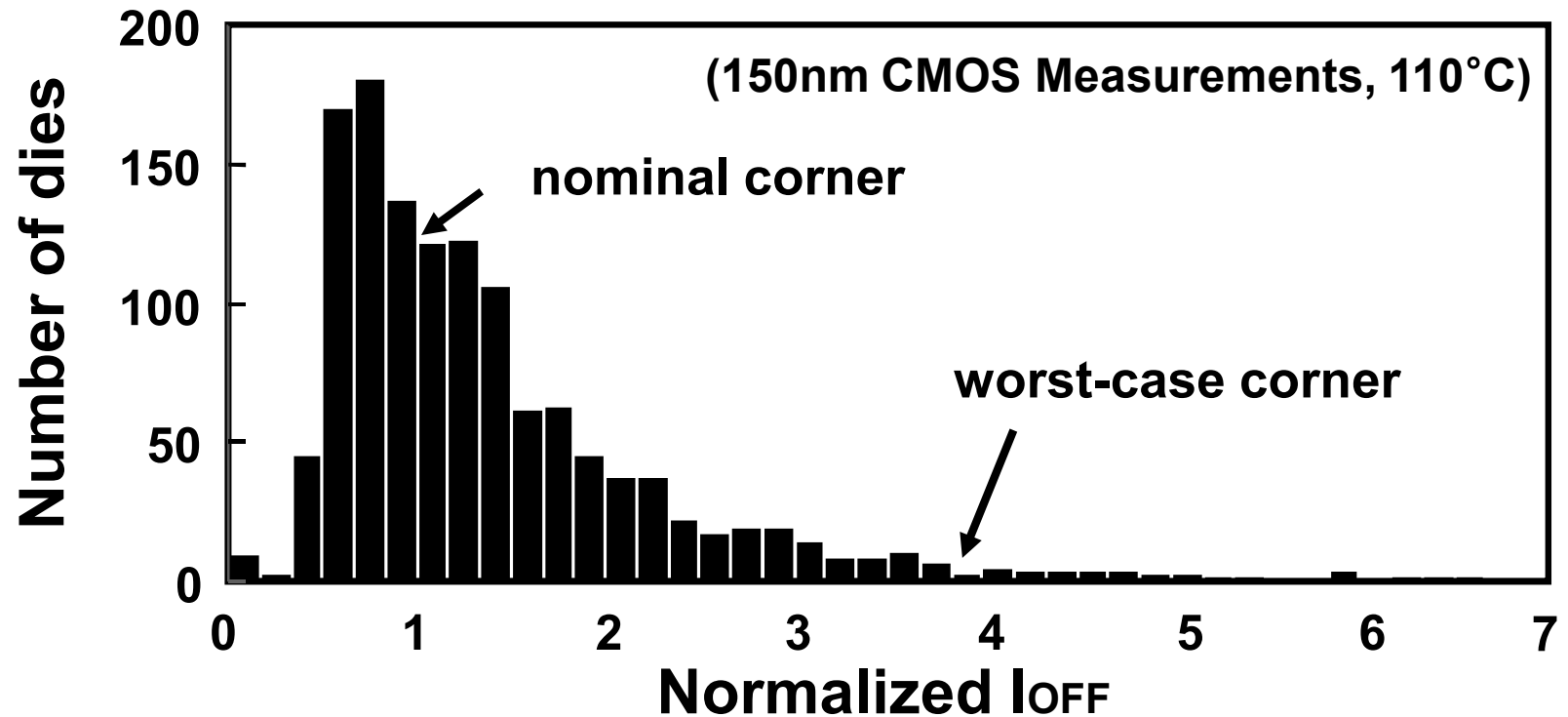
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Outline

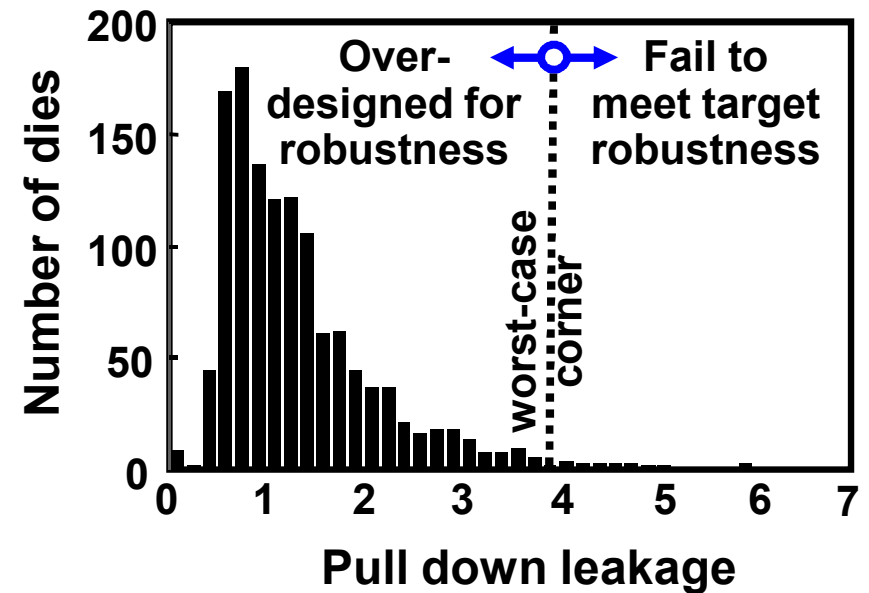
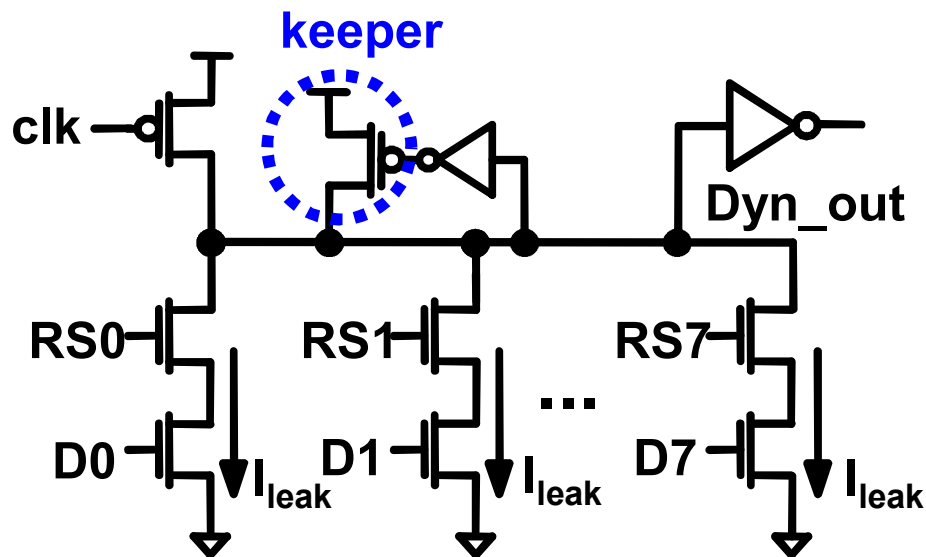
- **Introduction**
- **Conventional statistical leakage modeling**
- **Proposed statistical leakage modeling**
 - “Microscopic” random dopant fluctuation
- **Experimental results**
- **Application to leakage sensitive circuits**
 - Dynamic circuits
 - SRAM memory bitlines
- **Conclusions**

Motivation



- 4X variation between nominal and worst-case leakage
 - Channel length/width variation, line edge roughness, dopant fluctuation
- Performance determined at nominal leakage
- Power/robustness determined at worst-case leakage

Leakage Variation Impact: Dynamic Circuit Example

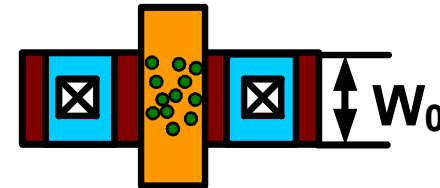


- Static keeper prevents the dynamic node droop
- Keeper has to be properly sized for sufficient noise margin
- Accurate leakage estimation is critical for meeting noise margin requirements

Conv. Statistical Leakage Modeling

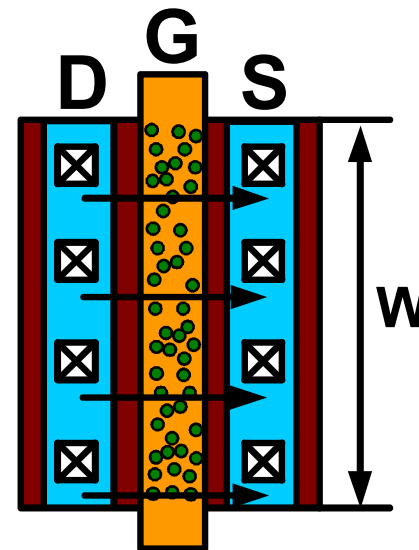
Device parameters provided by fabs:

$$\mu_{V_{T0}}, \sigma_{V_{T0}}, W_0$$



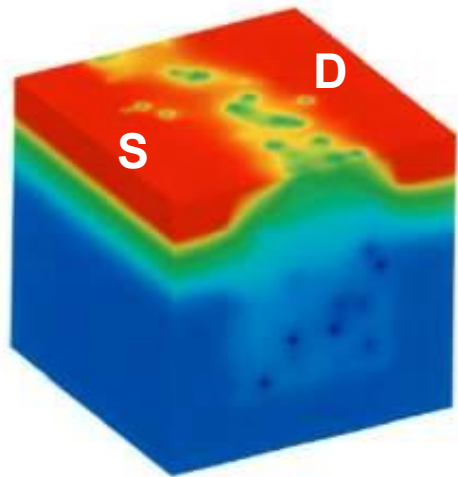
Conventional approach (square-root method):

$$I_{\text{leak}} \propto W e^{-qV_T/mkT}$$
$$\left\{ \begin{array}{l} \mu(V_T) = \mu_{V_{T0}} \\ \sigma(V_T) = \sigma_{V_{T0}} / \sqrt{\frac{W \cdot L}{W_0 \cdot L_0}} \end{array} \right.$$



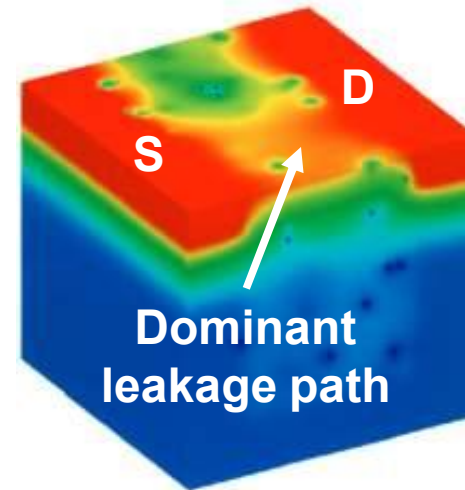
- Statistically, larger devices have lesser variation

μ -RDF Induced Threshold Voltage Shift



Evenly distributed dopants

$V_T=0.78V$, 130 dopants, $L_{eff} = 30nm$



Unevenly distributed dopants

$V_T=0.56V$, 130 dopants, $L_{eff} = 30nm$

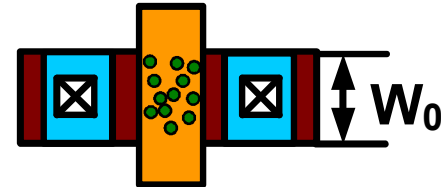
3D simulation results on surface potential A. Asenov, TED 1998

- **Threshold voltage depends on both**
 - the # of dopants in the channel and
 - the “microscopic” random dopant placement
- **30mV+ V_T shift has been reported by P. Wong (IEDM '93)**

Golden Statistical Leakage Modeling

Device parameters provided by fabs:

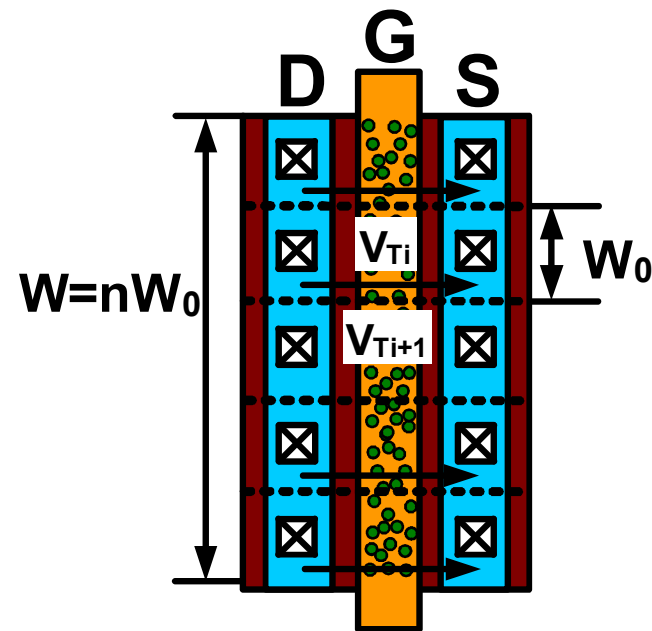
$$\mu_{V_{T0}}, \sigma_{V_{T0}}, W_0$$



Golden approach:

$$I_{\text{leak}} \propto \sum_{i=1}^n W_0 e^{-qV_{Ti}/mkT}$$

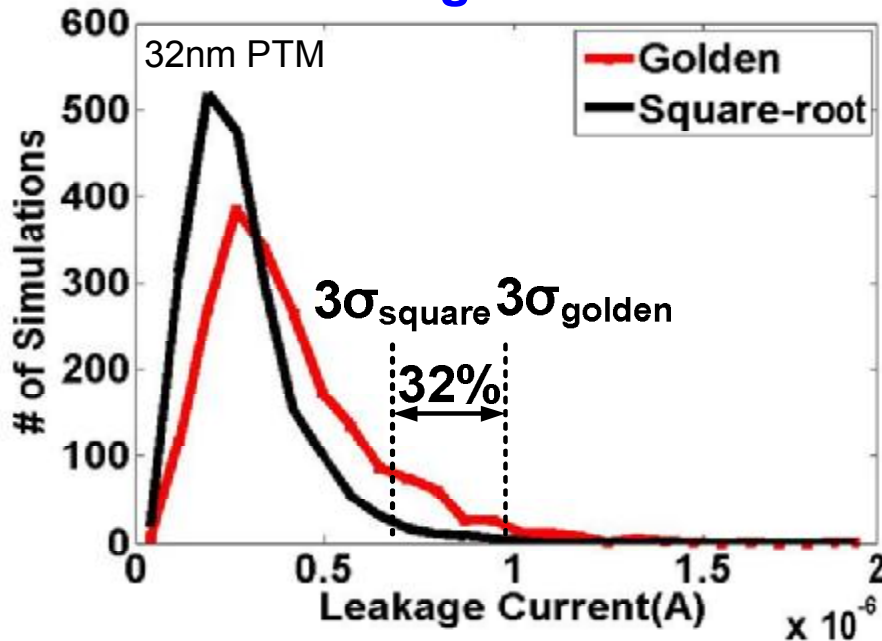
$$\begin{cases} \mu(V_{Ti}) = \mu_{V_{T0}} \\ \sigma(V_{Ti}) = \sigma_{V_{T0}} \end{cases}$$



- Need to sum the leakage dist. of the sub-devices

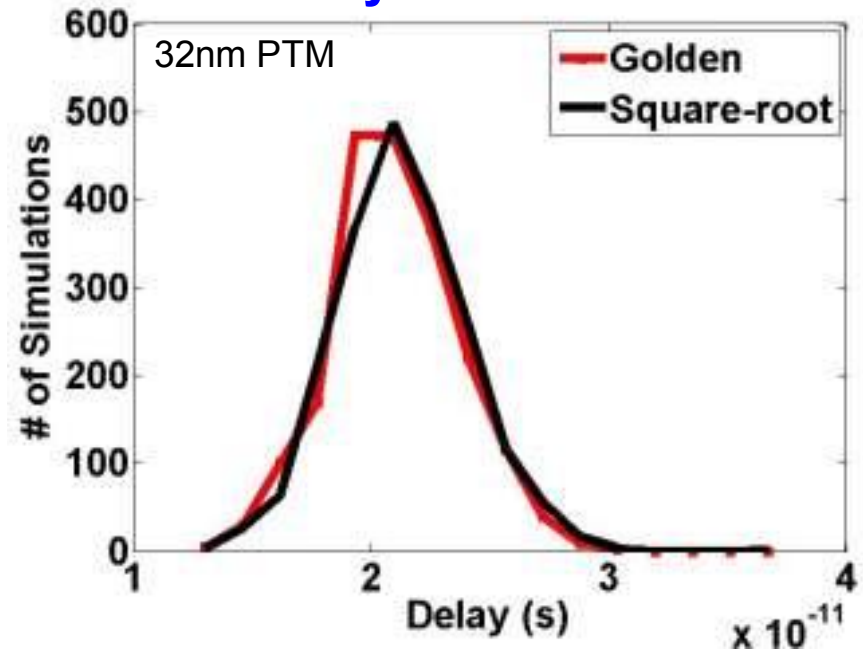
Conventional versus Golden Method

Leakage distribution



$$I_{\text{leak}} \propto \sum_{i=1}^n W_0 e^{-qV_{Ti}/mkT}$$

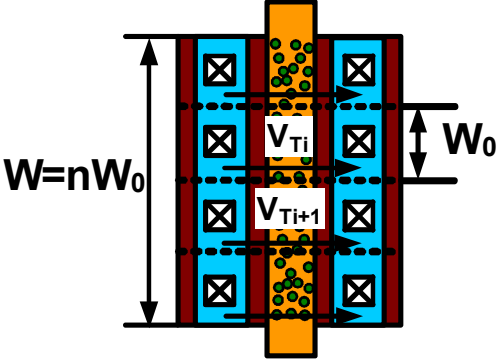
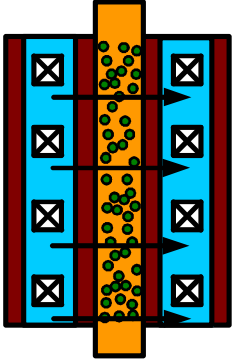
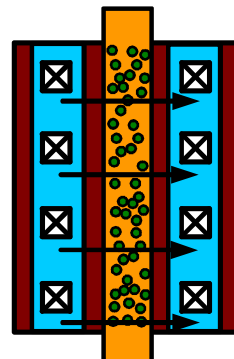
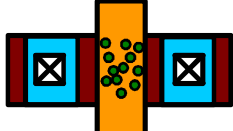
Delay distribution



$$I_{\text{on}} \propto \sum_{i=1}^n W_0 (V_{\text{dd}} - V_{Ti})^\alpha, \quad \alpha \approx 1$$

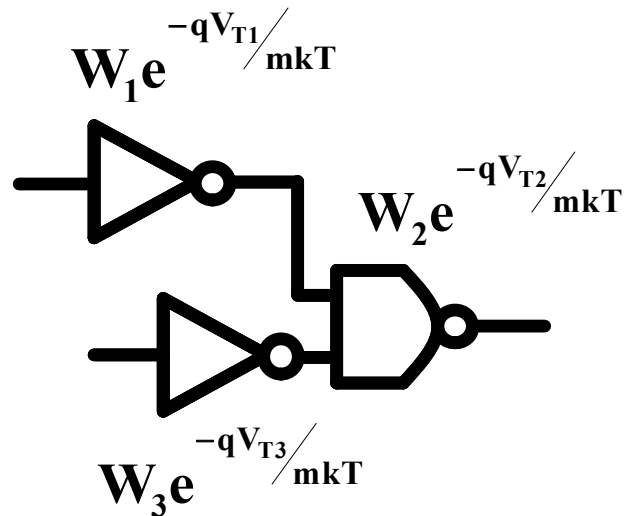
- Leakage model shows 32% discrepancy btwn 3σ values
 - $\mu(V_T)$ reduces when adding lognormal distributions
- Delay model matches well with golden results
 - $\mu(V_T)$ does not change when adding normal distributions

Statistical Leakage Estimation

Golden	Conventional	Proposed
 <p>(V_{Ti} varies due to RDF)</p>		
<p>Given reference device parameter $W_0, \mu_{V_{T0}}, \sigma_{V_{T0}}$</p> 		
$I_{leak} \propto \sum_{i=1}^n W_0 e^{-qV_{Ti}/mkT}$ $\mu(V_{Ti}) = \mu_{V_{T0}}$ $\sigma(V_{Ti}) = \sigma_{V_{T0}}$	$I_{leak} \propto W e^{-qV_{Tsq}/mkT}$ $\mu(V_{Tsq}) = \mu_{V_{T0}}$ $\sigma(V_{Tsq}) = \sigma_{V_{T0}} / \sqrt{\frac{W \cdot L}{W_0 \cdot L_0}}$ <p><i>inaccurate</i></p>	$I_{leak} \propto W e^{-qV_{Teff}/mkT}$ $\mu(V_{Teff}) = f_{\mu}(W, \mu_{V_{T0}}, \sigma_{V_{T0}})$ $\sigma(V_{Teff}) = f_{\sigma}(W, \mu_{V_{T0}}, \sigma_{V_{T0}})$

- Effective V_T concept introduced to model width-dependency

Previous Work and Our Contribution



Previous work

$$\mu(V_{T1}) = \mu(V_{T2}) = \mu(V_{T3})$$

σ follows square-law

Proposed

$$\mu(V_{Ti}) = f_{\mu}(W_i, \mu(V_{T0}), \sigma(V_{T0}))$$

$$\sigma(V_{Ti}) = f_{\sigma}(W_i, \mu(V_{T0}), \sigma(V_{T0}))$$

- To the best of our knowledge, this is the first work to model the V_T dependency on device width
 - Previous work proposed by Ananthan (DAC06), Chang (DAC05), Narendra (ISLPED02) did not consider this
- Simple closed-form expression derived that can handle continuous width case

Calculation of Effective V_T

Given a reference device with W_x , μ_0 , σ_0

■ $W_y = nW_x$

- Discrete width multiplication

$$I_{\text{leak}} = \sum_{i=1}^n W_x e^{\frac{-V_{Tx_i}}{mkT/q}} \approx W_y e^{\frac{-V_{Ty}}{mkT/q}}$$

- Directly apply Wilkinson's method

■ $W_y = \alpha W_x$ ($\alpha = n/m$)

- Continuous width multiplication (α is any rational number)
- Extend Wilkinson's method to handle continuous integration

Wilkinson's Method

$$\sum_{i=1}^n W e^{x_i} \cong n W e^y$$

- Sum of lognormals can be approximated as a single lognormal with a calculable mean and standard deviation
- y is the new Gaussian variable calculated by moments matching

First moment:
$$u_1 = E(S) = \sum_{i=1}^n e^{m_{x_i} + \sigma_{x_i}^2 / 2} = n e^{m_y + \sigma_y^2 / 2}$$

Second moment:

$$u_2 = E(S^2) = \sum_{i=1}^n e^{2m_{x_i} + 2\sigma_{x_i}^2} + 2 \sum_{i=1}^{n-1} \sum_{j=i+1}^n e^{m_{x_i} + m_{x_j}} e^{(\sigma_{x_i}^2 + \sigma_{x_j}^2 + 2r_{ij}\sigma_{x_i}\sigma_{x_j})/2} = n^2 e^{2m_y + 2\sigma_y^2}$$

Moment matching results:

$$m_y = 2 \ln u_1 - 1/2 \ln u_2$$

$$\sigma_y^2 = \ln u_2 - 2 \ln u_1$$

A. Abu-Dayya, IEEE Vehicular Technology Conference, 1994

Discrete Width Multiplication ($W_y = nW_x$)

Effective V_T	Sub-device V_T
$\mu_{V_{Ty}}$	$\mu_{V_{Tx}} - \frac{1}{2} \Delta / B$
$\sigma_{V_{Ty}}^2$	$\sigma_{V_{Tx}}^2 - \Delta / B^2$

where $\Delta = B^2 \sigma_{V_{Tx}}^2 - \ln\left(\frac{e^{B^2 \sigma_{V_{Tx}}^2} + (n-1) \cdot e^{r_x B^2 \sigma_{V_{Tx}}^2}}{n}\right) \geq 0$

$$B = \frac{mkT}{q}, \quad r_x = \text{correlation coeff.}$$

- Both the mean and sigma of V_T decreases with larger device width
- The mean and sigma of V_T also decreases with smaller r_x

Spatial Correlation Coefficient

$$r\left(\sum_{i=1}^n W_x e^{-BV_{Tx1i}}, \sum_{i=1}^n W_x e^{-BV_{Tx2i}}\right) = r\left(W_y e^{-BV_{Ty1}}, W_y e^{-BV_{Ty2}}\right)$$

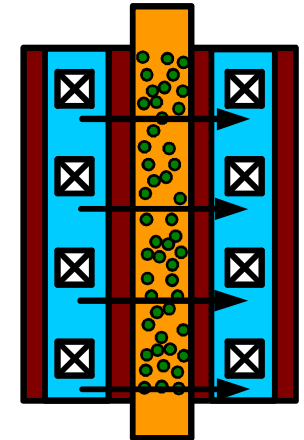
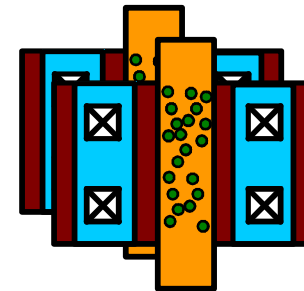
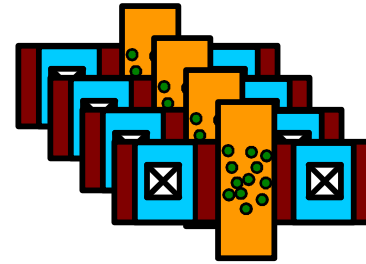
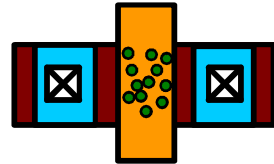
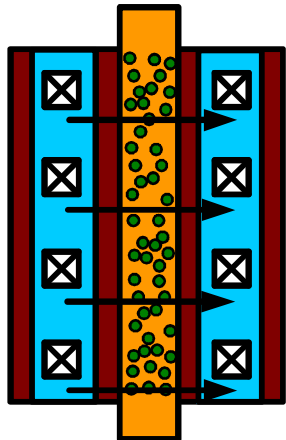
$$\begin{aligned} & r\left(\sum_{i=1}^n W_x e^{-BV_{Tx1i}}, \sum_{i=1}^n W_x e^{-BV_{Tx2i}}\right) \\ &= \frac{E\left(\sum_{i=1}^n W_x e^{-BV_{Tx1i}} \cdot \sum_{i=1}^n W_x e^{-BV_{Tx2i}}\right) - E\left(\sum_{i=1}^n W_x e^{-BV_{Tx1i}}\right) \cdot E\left(\sum_{i=1}^n W_x e^{-BV_{Tx2i}}\right)}{\sigma\left(\sum_{i=1}^n W_x e^{-BV_{Tx1i}}\right) \cdot \sigma\left(\sum_{i=1}^n W_x e^{-BV_{Tx2i}}\right)} \\ &= \frac{e^{r_x B^2 \sigma_{V_{Tx}}^2} - 1}{e^{B^2 \sigma_{V_{Tx}}^2} + (n-1)e^{r_x B^2 \sigma_{V_{Tx}}^2} - 1} \end{aligned}$$

$$\begin{aligned} & r\left(W_y e^{-BV_{Ty1}}, W_y e^{-BV_{Ty2}}\right) \\ &= \frac{E\left(W_y e^{-BV_{Ty1}} \cdot W_y e^{-BV_{Ty2}}\right) - E\left(W_y e^{-BV_{Ty1}}\right) \cdot E\left(W_y e^{-BV_{Ty2}}\right)}{\sigma\left(W_y e^{-BV_{Ty1}}\right) \cdot \sigma\left(W_y e^{-BV_{Ty2}}\right)} \\ &= \frac{e^{r_y B^2 \sigma_{V_{Ty}}^2} - 1}{e^{B^2 \sigma_{V_{Ty}}^2} - 1} \end{aligned}$$

$$r_y = \frac{B^2 \sigma_{V_{Tx}}^2}{\ln \frac{e^{B^2 \sigma_{V_{Tx}}^2} + (n-1)e^{r_x B^2 \sigma_{V_{Tx}}^2}}{n}} \cdot r_x = \frac{\sigma_{V_{Tx}}^2}{\sigma_{V_{Ty}}^2} \cdot r_x$$

- r_y goes up as width increases ($r_x \leq r_y \leq 1$ and $r_y=1$ iff $r_x=1$)

Reference Device Size Independence



$$\mu_{V_{Tx}} = \mu_{V_{Ty}} - \frac{1}{2} \Delta' / B$$

$$\sigma_{V_{Tx}}^2 = \sigma_{V_{Ty}}^2 - \Delta' / B^2$$

$$r_y = \frac{\sigma_{V_{Tx}}^2}{\sigma_{V_{Ty}}^2} \cdot r_x$$

$$\Delta' = B^2 \sigma_{V_{Ty}}^2 - \ln\left(\frac{e^{B^2 \sigma_{V_{Ty}}^2} + (1/n - 1) \cdot e^{r_y B^2 \sigma_{V_{Ty}}^2}}{1/n}\right)$$

- Given μ_y , σ_y of a large device with W_y , we can reverse the calculation to find out μ_x , σ_x of a smaller device with W_x

- Same results can be obtained independent of the reference device size

Continuous Width Multiplication ($W_y = \alpha W_x$)

Assume there exists a small virtual device that satisfies $W_x = mW_0$, $W_y = nW_0$. Applying Wilkinson's for both we get,

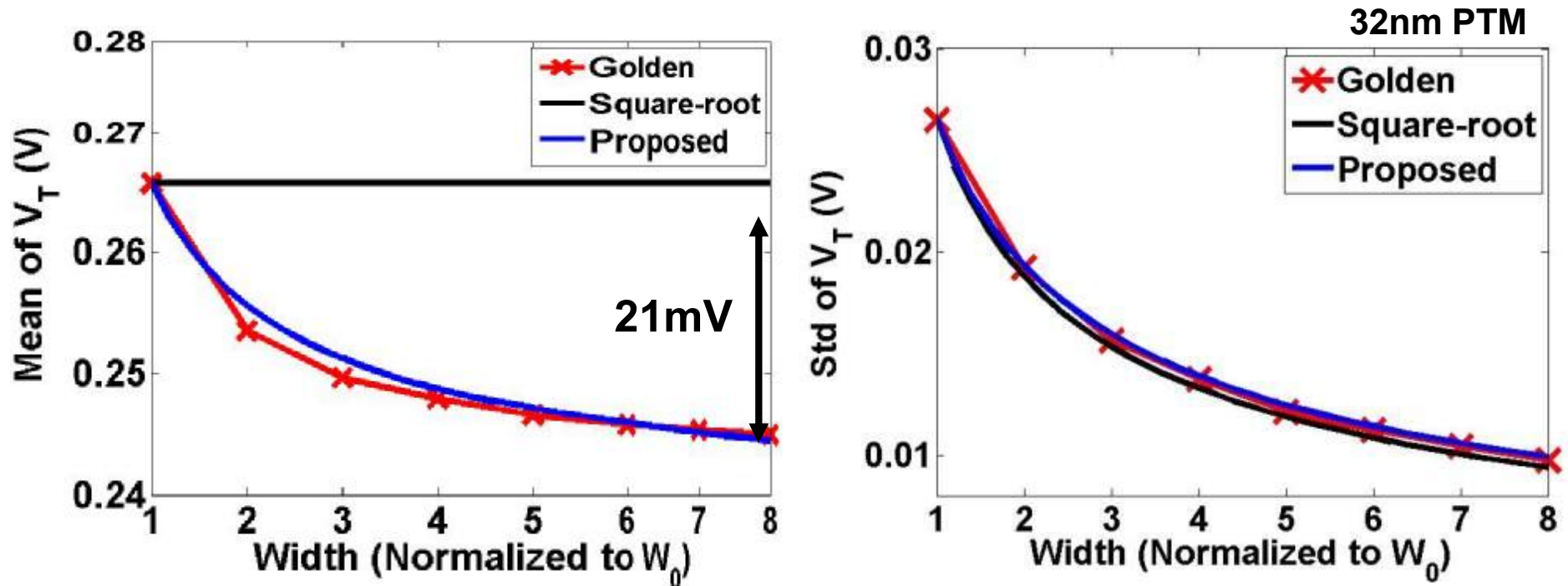
Effective V_T	Sub-device V_T
$\mu_{V_{Ty}}$	$\mu_{V_{Tx}} - \frac{1}{2} \Delta / B$
$\sigma_{V_{Ty}}^2$	$\sigma_{V_{Tx}}^2 - \Delta / B^2$

where $\Delta = B^2 \sigma_{V_{Tx}}^2 - \ln\left(\frac{e^{B^2 \sigma_{V_{Tx}}^2} + (\alpha - 1) \cdot e^{r_x B^2 \sigma_{V_{Tx}}^2}}{\alpha}\right) \geq 0$

$$r_y = \frac{\sigma_{V_{Tx}}^2}{\sigma_{V_{Ty}}^2} \cdot r_x$$

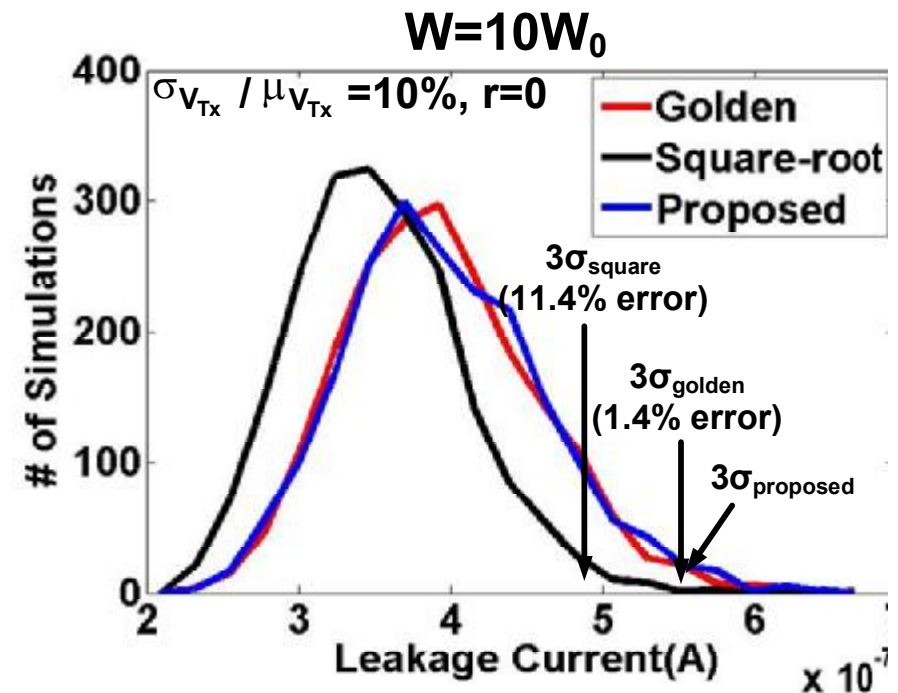
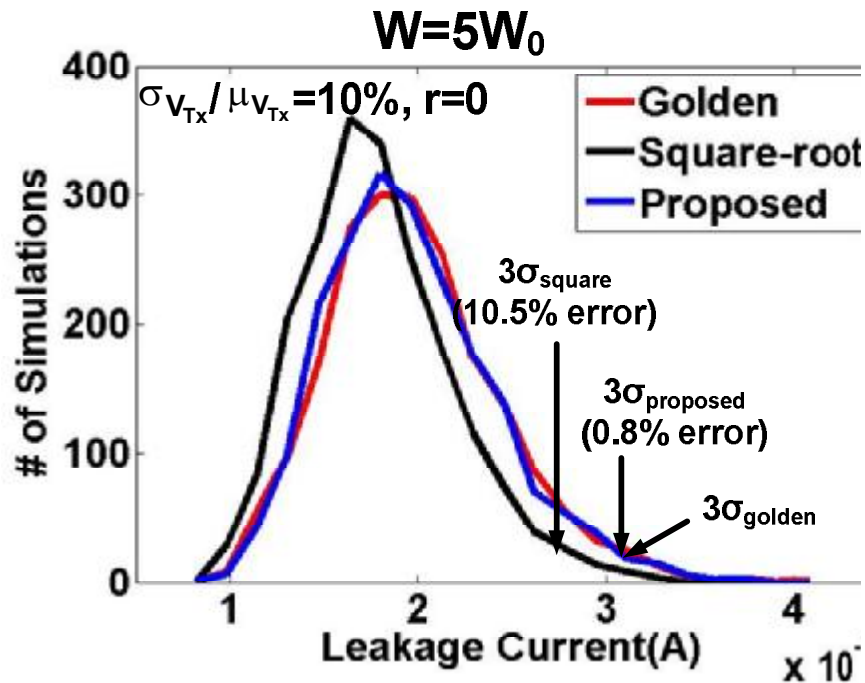
- **Expression identical to the discrete width multiplication case**

Width Dependent V_T Statistics



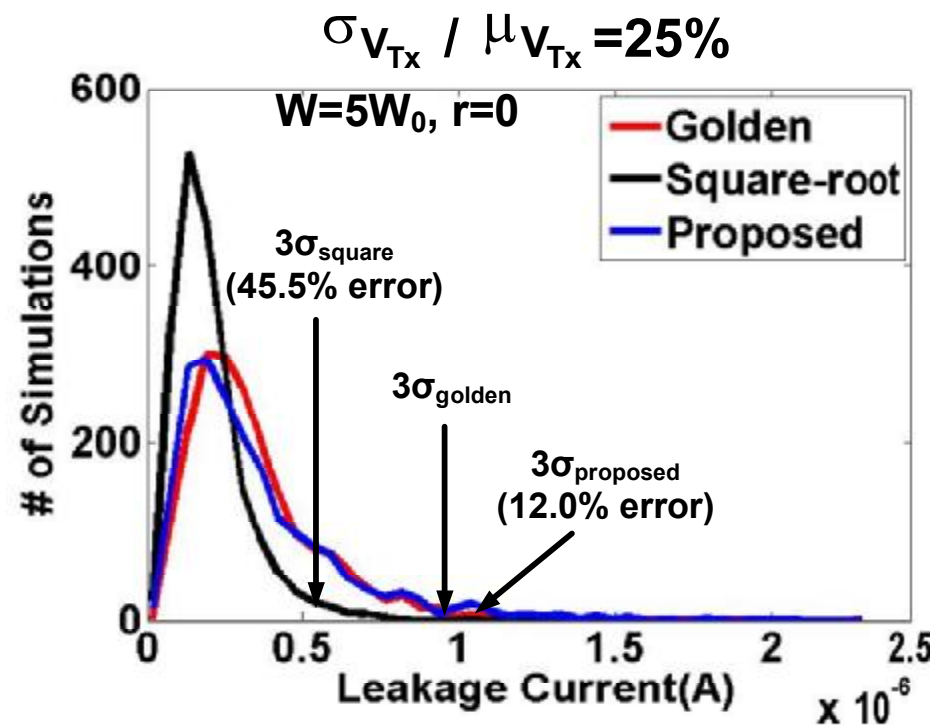
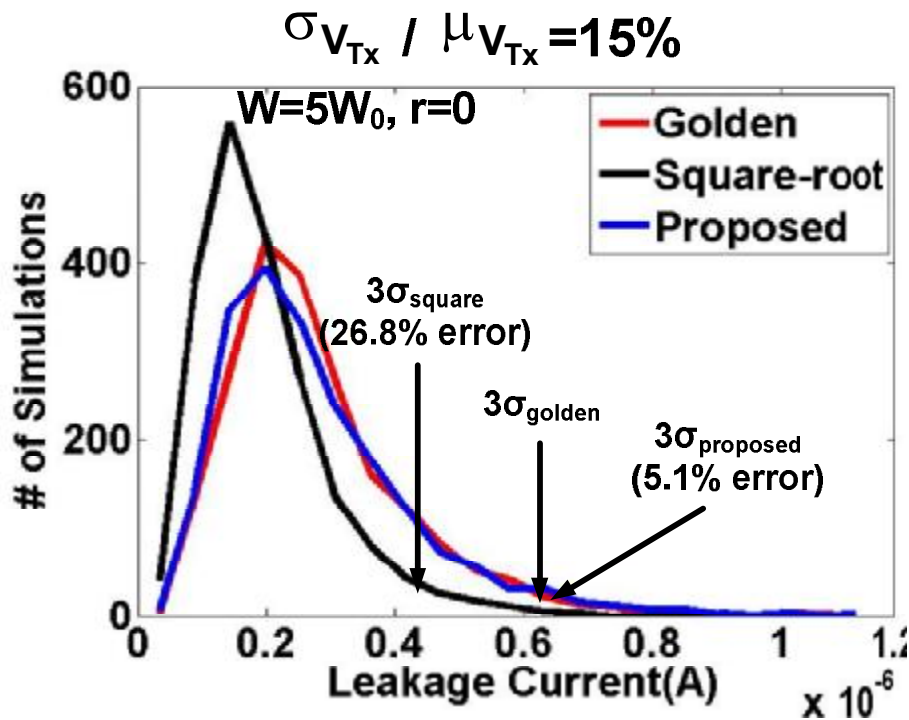
- 21mV difference in V_T mean between conventional and golden method
- No significant difference in V_T sigma between golden, square-root, and proposed method

Leakage Distribution Comparison: Different Widths



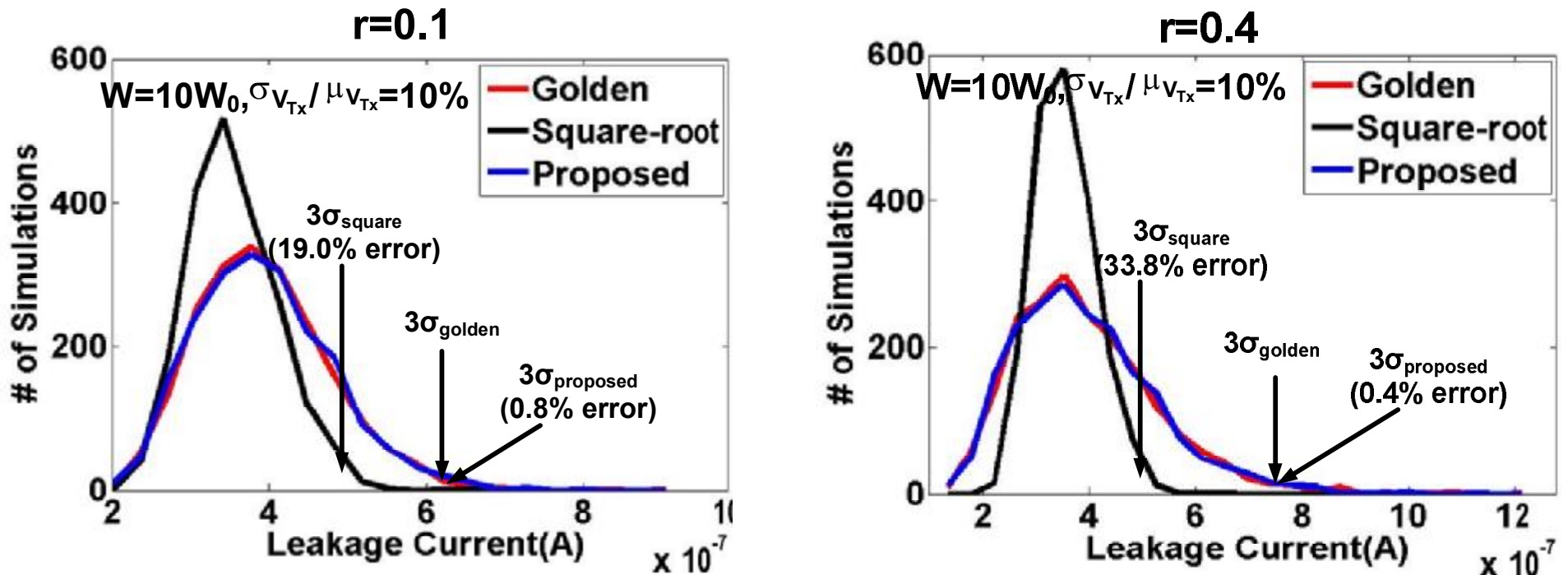
- Leakage estimation error (3σ point) reduced from 10.5% to 0.8% using the proposed model

Leakage Distribution Comparison: Different σ/μ 's



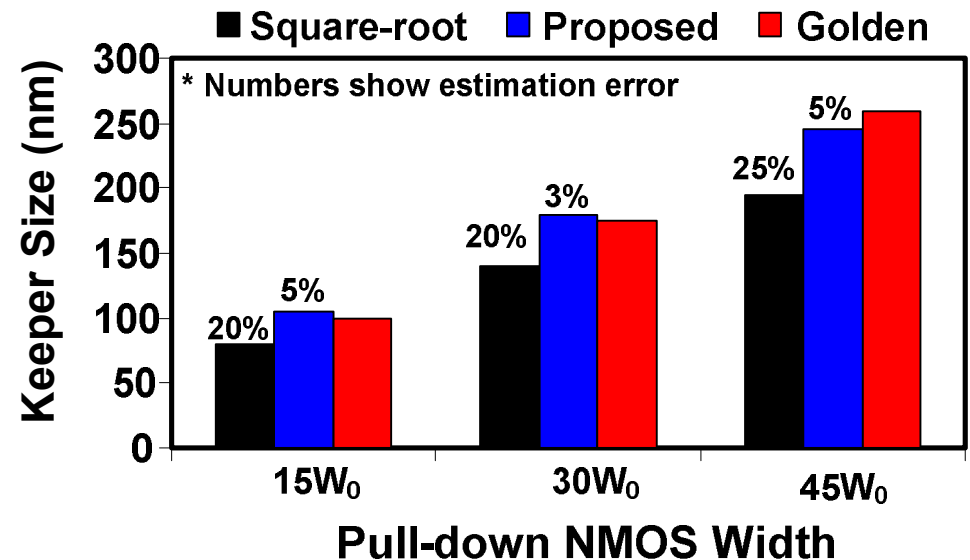
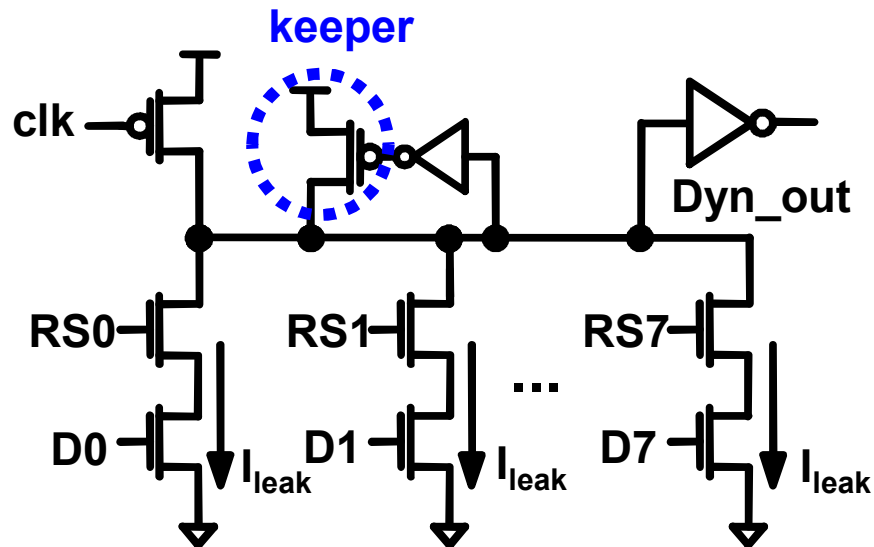
- Error of conventional approach increases to 45.5% for larger σ/μ due to larger variation between the sub-devices
- Proposed approach exhibits a smaller leakage estimation error (<12.0%) limited by the accuracy of the Wilkinson's formula

Leakage Distribution Comparison: Different Correlation Coefficients



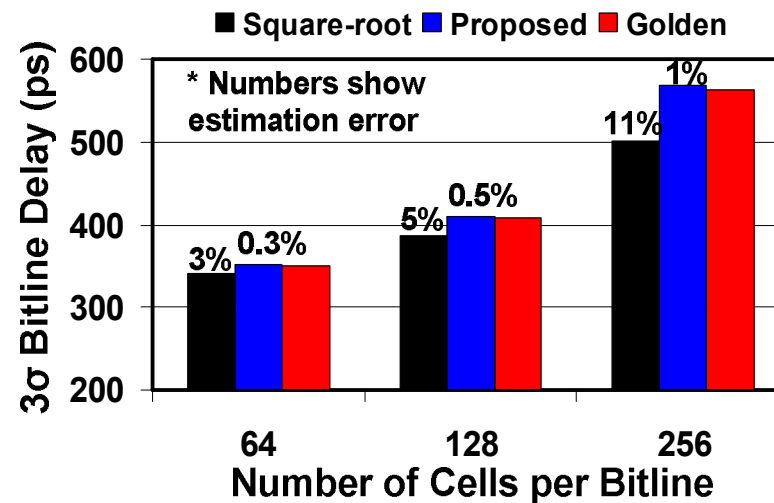
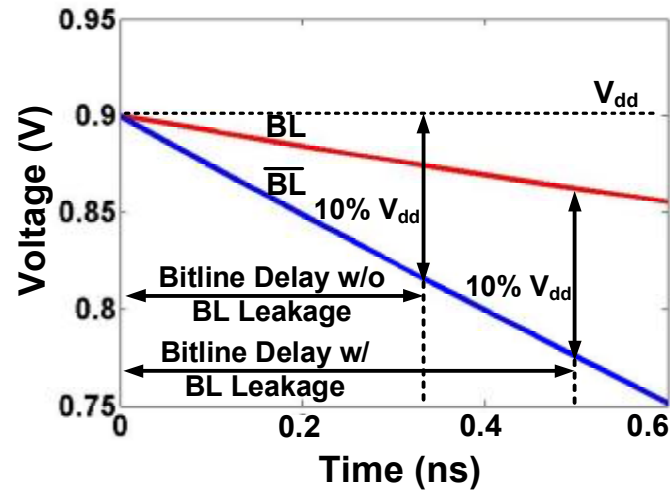
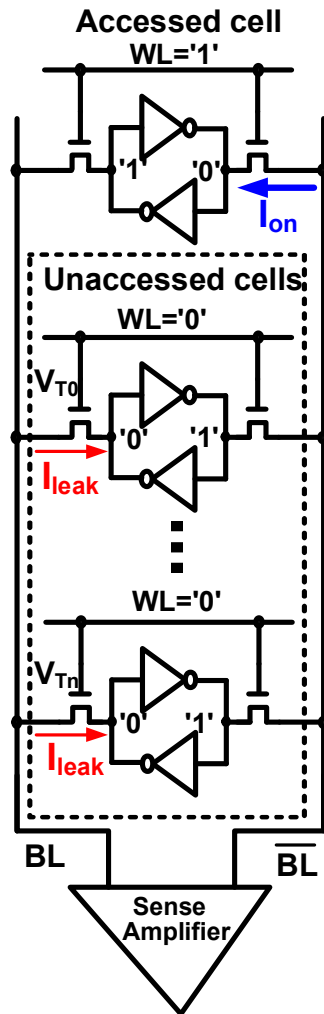
- Conventional model does not consider spatial correlation (assumes that sub-devices are uncorrelated)
- Proposed work's estimation error is small for a wide-range of V_T correlation coefficients

Design Example: Dynamic Circuit Keeper Sizing



- Conventional approach underestimates the pull-down leakage misleading the designer to use a smaller keeper
- This work shows that a 30% keeper size up is required to meet the target noise margin

Design Example: SRAM Bitline



- Actual bitline delay is 3-12% longer than expected when using the conventional model due to underestimated bitline leakage

Conclusions

- **“Microscopic” RDF leads to width-dependent V_T**
- **Conventional statistical V_T model is inaccurate**
 - Only capable of modeling on current (linear function of V_T)
 - Fails to model leakage current (exponential function of V_T)
 - Exhibits as much as 45% error in 3σ leakage value
- **Proposed width-dependent V_T model**
 - Simple closed-form expression with than 5% estimation error
 - Can be expanded to general sources of within-device variation
 - Handles both uncorrelated and correlated process variables
 - Useful for leakage-sensitive circuit designs such as dynamic circuits, SRAM bitlines, and subthreshold logic